GENERAL SPECIFICATIONS NO. REQ'D: (1) CAPACITY: 200 GALLONS SPILL CAPACITY: 80 GALLONS TYPE: RECTANGULAR, HTC, ABOVEGROUND, DOUBLEWALL MATERIAL: MILD CARBON STEEL (53) APPROX. WEIGHT: 975 LBS. FLOW RATE: 10 GPM GAUGE: INNER: SHELL- 7 GA 10 GA **HEADS-** 7 GA 10 GA SURFACE PREP: SSPC NO.10 BLAST ALL INTERIOR SURFACES SSPC NO.6 BLAST ALL EXTERIOR SURFACES MATERIAL COATING: **THICKNESS** EXTERIOR - FINISH PAINT WHITE (3 MILS) INTERIOR- POLYURETHANE (15 MILS) **CONSTRUCTION:** BUTT FIT & WELD ALL CORNERS IN & OUT (21) (18)(19) NOTES: 1. ALL INTERNAL MATERIAL IS 10 GA 2. ALL FITTINGS MUST SHIP W/ STEEL

PLAN

REMOVABLE' REMOVABLE

COVER

16"

COVER

ELEVATION

19"

REMOVABLE

COVER

(55)(22)3"

END VIEW ALL RIGHTS RESERVED. THIS DRAWING OR ANY PART THEREOF MUST

OF HIGHLAND TANK.

PLUGS INSTALLED

PLATES

3. LIFTING LUGS DO NOT HAVE REINFORCING

HIGHLAND TANK SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE / LOCATION OF FITTINGS, ACCESSORIES & COATINGS SHOWN ON THIS DRAWING

NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION

26" (19) (12) (19)(18)12" (21) (13)(14)(14)(16) (15) **ACAP** (25)12" (23) (6) [10] 6" 18" (17) 12" 9" A.C.A.P. 13" 6" 8" TYP. (17)

15"

REMOVABLE

COVER

PROVIDED EQUIPMENT

- 1. 3"X3"X1/4" FLAT W/ 1/2" HOLE DRILLED IN CENTER (GROUNDING LUG)
- SEDIMENT CHAMBÉR
- 3. OIL WATER SEPARATOR CHAMBER
- 4. THREADED INLET
- 5. PVC INLET ELBOW PIPING
- 6. VELOCITY HEAD DIFFUSION BAFFLE 10GA
- 7. WEAR PLATE 1/4'
- 8. REMOVABLE PARALLEL CORRUGATED PLATE COALESCER (GALVANIZED PLATES)
- SLUDGE BAFFLE 10GA
- 10. PVC OUTLET DOWNCOMER PIPE
- 11. THREADED OUTLET
- 12. (4) PIECE COVER 7 GA
 13. NUTS & BOLTS W/ LARGE WING NUTS-TYP. (CORROSION RESISTANT)
- 14. GASKET MATERIAL (FOR EACH REMOVABLE COVER)
- 15. 3"ø NPT (CLEAN-OUT)
- 16. 2"Ø NPT (FITTING FOR VENT)
- 17. 2"Ø HALF COUPLING (DRAIN) W/ STEEL PLUG
 18. 3"Ø FULL COUPLING W/ 3" Ø INTERNAL PVC PIPE
- 19. 2"\(\tilde{\pi} \) HALF COUPLING (FITTING FOR LEVEL SENSOR)
 20. 2"\(\tilde{\pi} \) 90 * ELBOW \(\pi / 2" \) HALF COUPLING ON TOP WITH PVC RISER PIPE
- 21. 7 GA BRACING ACROSS TOP OF TANK W/ SENSOR & PUMP-OUT FITTINGS
- 22. LIFTING LUGS
- 23. 2"ø FERNCO COUPLING
- 24. 6" THICK COALESCER MATERIAL
- 25. HANDLES FROM 3/4" PROUND PER H.T. STANDARD
- 26. 1" Ø COUPLING W/ PLUG
- 27. 2" Ø COUPLING FOR LEAK DETECTION



CUSTOMER:

PROJECT:

QUOTE NO:

CHK'D BY:

SCALE: DATE: DWG. NO.:

3/4"=1'-0" 200 RHTCDW