

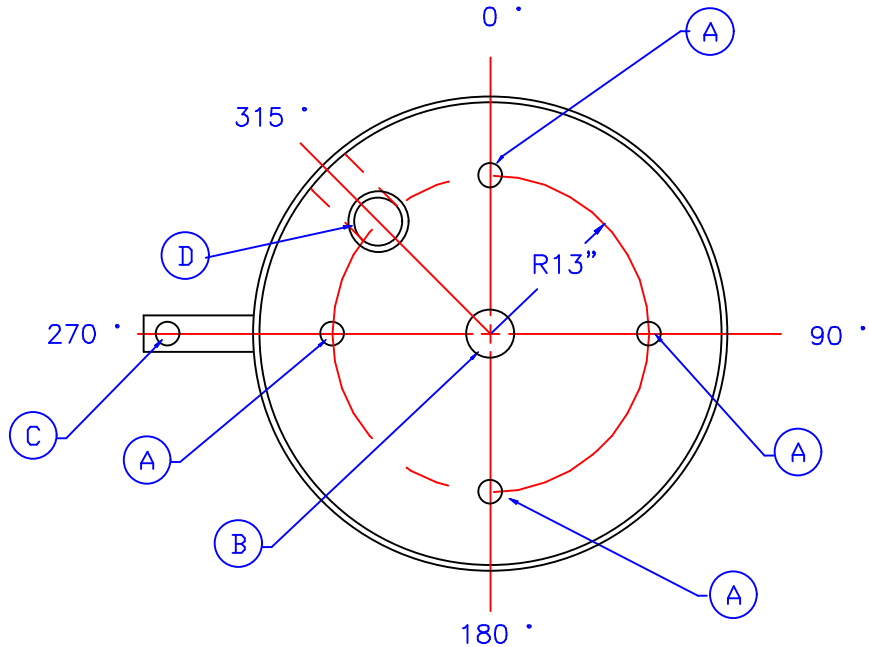
NOTE :  
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HIGHLAND TANK SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE / LOCATION OF FITTINGS , ACCESSORIES & COATINGS SHOWN ON THIS DRAWING

NOTE :  
SEE PLAN VIEW FOR TRUE ORIENTATION & LOCATION OF OPENINGS AND ACCESSORIES

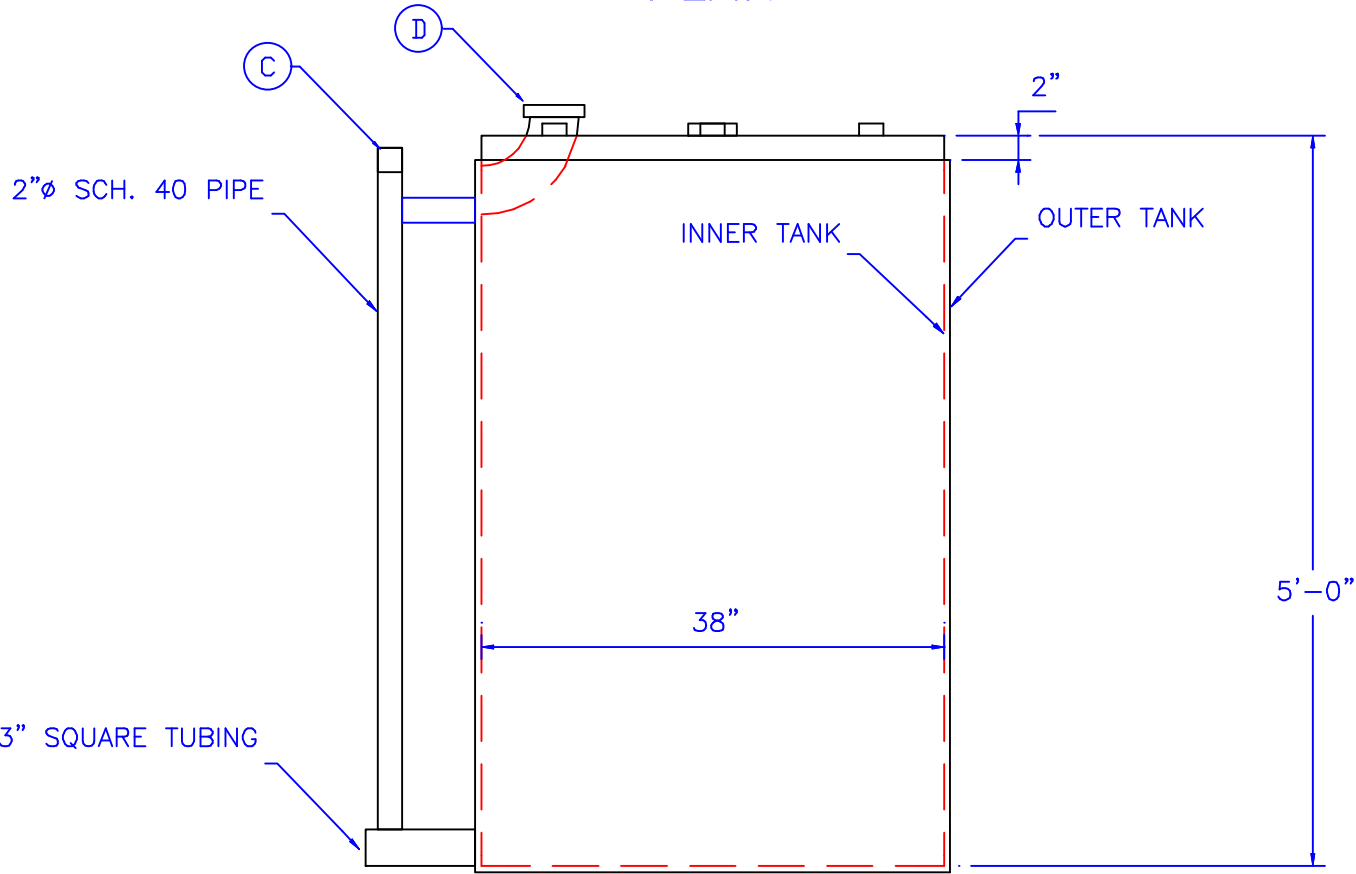
NOTE :  
LIFTING LUGS FOR UNLOADING UNIT & STANDING UNIT UPRIGHT TO BE PLACED AS NEEDED BY FABRICATION SHOP

FITTING SCHEDULE

- A= 2 ∅ NPT
- B= 4 ∅ NPT FOR PRIMARY EMERGENCY VENT
- C= 2 ∅ NPT FOR LEAK DETECTION
- D= 4 ∅ COUPLING & ELBOW FOR SECONDARY EMERGENCY VENT (HIGHLAND TANK STANDARD DESIGN)



PLAN



ELEVATION

GENERAL NOTES

CAPACITY : 300 GALLONS  
TYPE : DOUBLE WALL TYPE I 360 , ABOVEGROUND, VERTICAL  
NO. REQ. :  
MATERIAL : MILD CARBON STEEL  
TEST : 1.5 TO 2.5 P.S.I.  
MIN. GAUGE OR THICKNESS (PER U.L. 142):  
INNER BOTTOM HEAD : 12 GA.  
INNER SHELL : 12 GA.  
TOP HEAD : 14 GA.  
OUTER BOTTOM HEAD : 12 GA.  
OUTER SHELL : 12 GA.

PAINT :  
INTERIOR : NONE  
EXTERIOR : RED PRIMER  
CONSTRUCTION : FLAT BOTTOM HEADS, FLAT TOP HEAD.  
LAP WELD ALL EXTERIOR SEAMS EXCEPT  
BUTT WELD ALL LONGITUDINAL SEAMS  
APPROVED LABELS : U.L. 142

REVISIONS			
		<b>Highland Tank</b>	
300 GALLON ABOVEGROUND VERTICAL DOUBLE WALL TYPE I 360			
CUSTOMER:			
PROJECT:			
QUOTE NO:		CHK'D BY:	
SCALE: 3/4"=1'-0"	DATE: 9-28-99	DWG. BY:	DWG. NO.: 300AVDWI