

70"

**ELEVATION** 

24"

14"

END VIEW NOTE:
ALL RIGHTS RESERVED. THIS DRAWING OR ANY PART THEREOF MUST
NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION
OF HIGHLAND TANK. OF HIGHLAND TANK,
HIGHLAND TANK,
HIGHLAND TANK SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED
ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER
IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE / LOCATION
OF FITTINGS , ACCESSORIES & COATINGS SHOWN ON THIS DRAWING

GENERAL SPECIFICATIONS

SSPC NO.10 BLAST ALL INTERIOR SURFACES

SSPC NO.6 BLAST ALL EXTERIOR SURFACES

**THICKNESS** 

(3-6 MILS)

(2-3 MILS)

(15 MILS)

MATERIAL

CHEMLINE 3300

TOP COAT "WHITE"

BUTT FIT & WELD ALL CORNERS IN & OUT

NOTES

(22)

NO. REO'D: (1)

GAUGE:

CAPACITY: 300 GALLONS

FLOW RATE: 25 GPM

SHELL- 7 GA

HEADS- 7 GA

SURFACE PREP:

CONSTRUCTION:

COATING:

MATERIAL: MILD CARBON STEEL

EXTERIOR - CHEMPRIME 3001

INTERIOR- CHEMLINE 4200 PW

1. ALL INTERNAL MATERIAL IS 10 GA

4. LIFTING LUGS HAVE REINFORCING PLATES

AND COATED WITH TANK

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES ARE + DR - 1"



CUSTOMER:

PROJECT:

PROVIDED EQUIPMENT

CORELLA PVC PLATES (1" PLATE SPACING)

(GROUNDING LUG)

(CORROSION RESISTANT)

(OIL PUMPOUT)

COALESCER.

WITH PVC RISER PIPE

& PUMP-OUT FITTINGS

DWG. NO.: 00300RECSWHTCG

CHK'D BY:

DWG. BY:

SCALE: DATE:

1/2" = 1'-0" |1-31-14

QUOTE NO:

## GENERAL SPECIFICATIONS

NO. REQ'D: (1)

CAPACITY: 300 GALLONS

TYPE: RECTANGULAR, HTC-G, ABOVEGROUND, SINGLE WALL

MATERIAL: MILD CARBON STEEL

FLOW RATE: 25 GPM

GAUGE:

SHELL- 7 GA HEADS- 7 GA SURFACE PREP:

> SSPC NO.10 BLAST ALL INTERIOR SURFACES SSPC NO.6 BLAST ALL EXTERIOR SURFACES

COATING: MATERIAL **THICKNESS** EXTERIOR - CHEMPRIME 3001 (3-6 MILS)(2-3 MILS)CHEMLINE 3300

TOP COAT "WHITE"

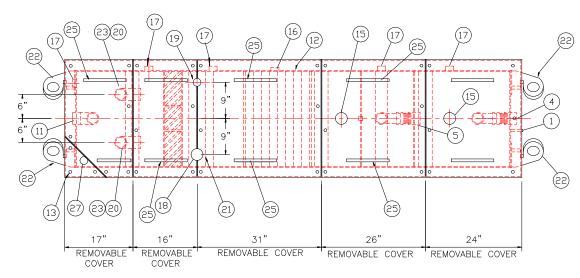
INTERIOR - CHEMLINE 4200 PW (15 MILS)

CONSTRUCTION:

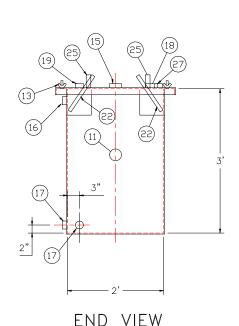
BUTT FIT & WELD ALL CORNERS IN & OUT

## NOTES

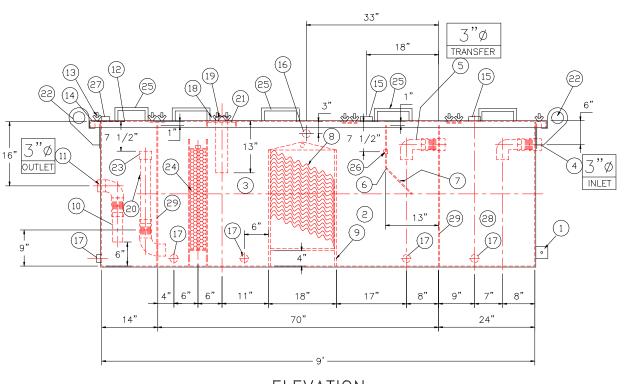
- 1. ALL INTERNAL MATERIAL IS 10 GA
- 2. ALL THREADED DRAIN FITTINGS TO HAVE STEEL THREADED PLUGS AND COATED WITH TANK
- 3. ALL OTHER THREADED FITTINGS TO HAVE PVC THREADED PLUGS
- 4. LIFTING LUGS HAVE REINFORCING PLATES



PLAN



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**ELEVATION** 

## PROVIDED EQUIPMENT

- 1. 3"X3"X1/4" FLAT W/ 9/16"\$\phi\$ HOLE DRILLED IN CENTER (GROUNDING LUG)
- SEDIMENT CHAMBÉR
- OIL WATER SEPARATOR CHAMBER
- 4. FNPT THREADED INLET W/ INTERNAL PVC PIPING
- 5. FNPT THREADED TRANSFÉR W/ PVC PIPING
- 6. VELOCITY HEAD DIFFUSION BAFFLE 10GA
- 7. WEAR PLATE 1/4"
- REMOVABLE PARALLEL CORRUGATED PLATE COALESCER. CORELLA PVC PLATES (1" PLATE SPACING)
- 9. SLUDGE BAFFLE 10GA
- 10. PVC OUTLET DOWNCOMER PIPE
- 11. FNPT THREADED OUTLET
- 12. (5) PIECE COVER W/ 5/8" BOLT HOLES 10 GA
- 13. NUTS & BOLTS W/ LARGE WING NUTS-TYP. (CORROSION RESISTANT)
- 14. GASKET MATERIAL (FOR EACH REMOVABLE COVER)
- 15. 3"ø FNPT (CLEAN-OUT)
- 16. 2"ø FNPT (VENT)
- 17. 2"ø FNPT HALF COUPLING (DRAIN) W/ STEEL PLUG
- 18. 3" FNPT FULL COUPLING W/ 3" O INTERNAL PVC PIPE (OIL PUMPOUT)
- 19. 2"ø FNPT HALF COUPLING (INTERFACE LEVEL SENSOR)
- 20. 3"ø 90 ° ELBOW W/ 2" HALF COUPLING ON TOP WITH PVC RISER PIPE
- 21. 7 GA BRACING ACROSS TOP OF TANK W/ SENSOR & PUMP-OUT FITTINGS
- 22. 1/2" THICK LIFTING LUG ANGLED TOWARD CENTER
- 23. 3"ø FERNCO COUPLING
- 24. 6" THICK REMOVABLE PETROSCREEN CARTRIDGE
- 25. HANDLES PER H.T. STANDARD
- 26. 1" Ø FNPT COUPLING W/ PLUG
- 27. 2"ø FNPT HALF COUPLING (SPARE)
- 28. SLUDGE CHAMBER
- 29. INTERNAL BULKHEAD



300 GALLON DIL WATER SEPARATOR RECTANGULAR, HTC-G, SINGLE WALL

CUSTOMER:

PROJECT:

QUOTE NO:

CHK'D BY:

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SCALE: DATE: 1/2" = 1'-0" |1-31-14

00300RECSWHT