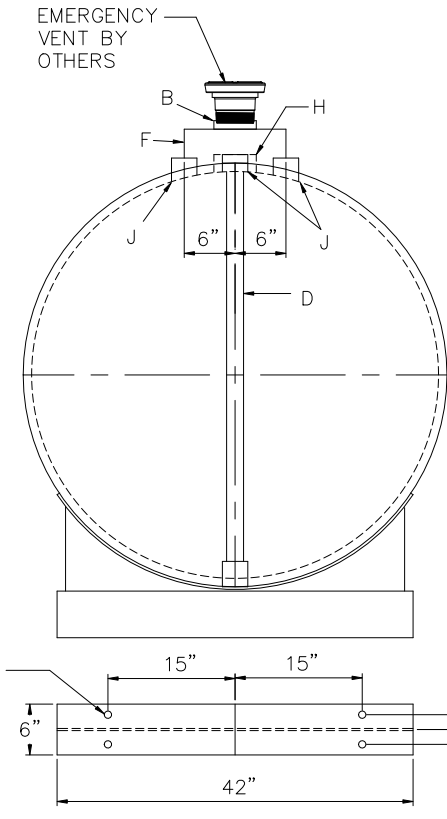
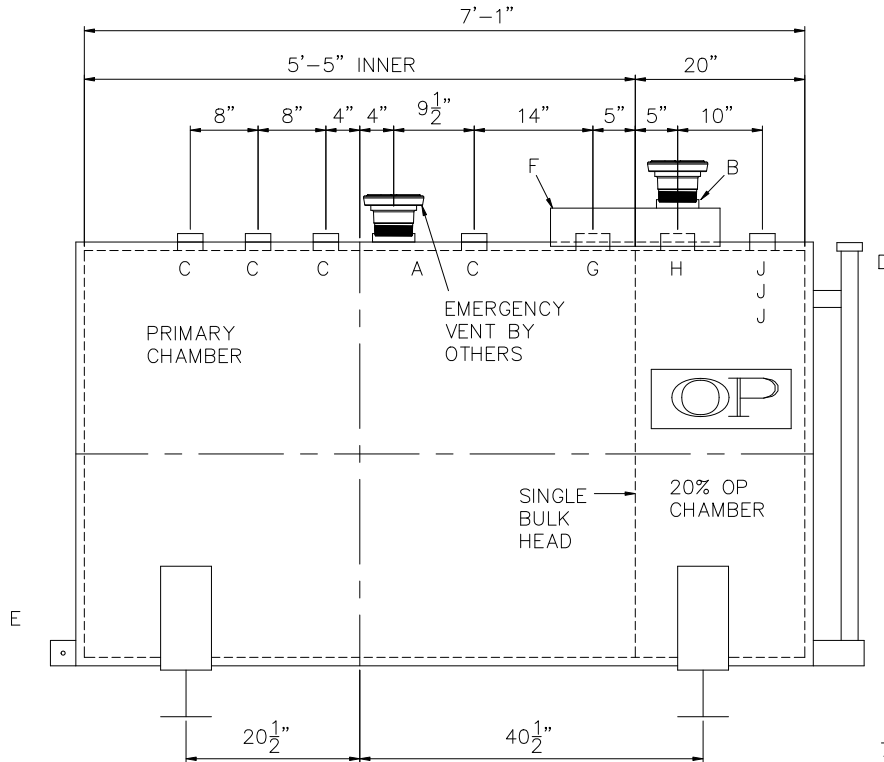
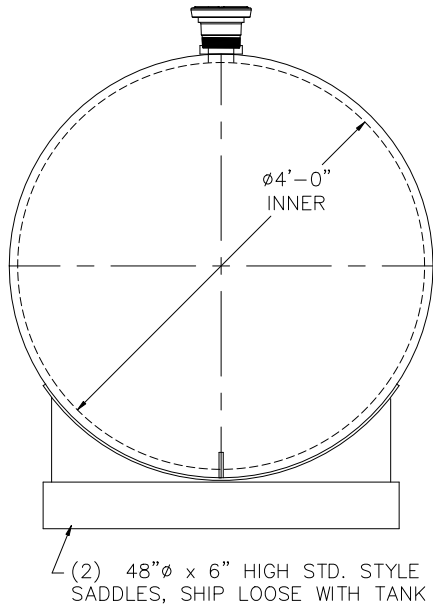


NOTE: ALL RIGHTS RESERVED. THIS DRAWING MUST NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF HIGHLAND TANK®. HIGHLAND TANK® SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE AND LOCATION OF FITTINGS, ACCESSORIES, AND COATINGS SHOWN ON THIS DRAWING.

TOUCH UP OF FINISHED PAINT IS REQUIRED BY INSTALLATION CONTRACTOR. TOUCH UP PAINT SHIPPED WITH TANK.



DESIGN DATA

CAPACITY – 500 GALLONS
TYPE – DOUBLE WALL – TYPE I
NO. REQ. – –
OPERATING PRESSURE – ATMOSPHERIC
SPECIFIC GRAVITY = 1.0
TANK MATERIAL – MILD CARBON STEEL
THICKNESS – INNER– HEADS: 12 GA SHELL:12 GA
THICKNESS – OUTER– HEADS: 10 GA SHELL:10 GA
CONSTRUCTION – INNER – LAP WELD OUTSIDE ONLY
OUTER – LAP WELD OUTSIDE ONLY
TANK TEST – INNER – 5 PSIG
OUTER – 2 PSIG AND FULL VACUUM
INT. FINISH – NONE
EXT. FINISH – SHOP PRIMER
LABEL – UL 142

LEGEND

A	4" FITTING THROUGH OUTER SHELL ONLY – MARK WITH LABEL – SECONDARY EMERGENCY VENT USE ONLY	F	20" LONG x 12" WIDE x 4" HIGH CLOSED TOP STEEL ENCLOSURE WELDED TO OUTER TANK
B	4" FITTING – PRIMARY EMERGENCY VENT USE	G	4" SCH 40 PIPE
C	2" FITTING	H	3" FNPT FITTING
D	2" INTERSTITIAL MONITOR PIPE	J	2" FNPT FITTING
E	3" FLAT BAR GROUNDING LUG WITH 1/2" ϕ HOLE ON CL	K	–

	Highland Tank
UNLESS NOTED, TOLERANCES ARE +/- 1"	
500 GAL 48" ϕ AG DW HORIZONTAL OP®	
CUSTOMER:	
PROJECT:	
QUOTE NO:	CHK'D BY:
SCALE: 3/4"=1'-0"	DATE:
DWG. BY:	DWG. NO: 500AHDW480PGA12