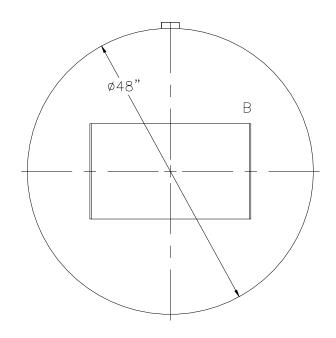
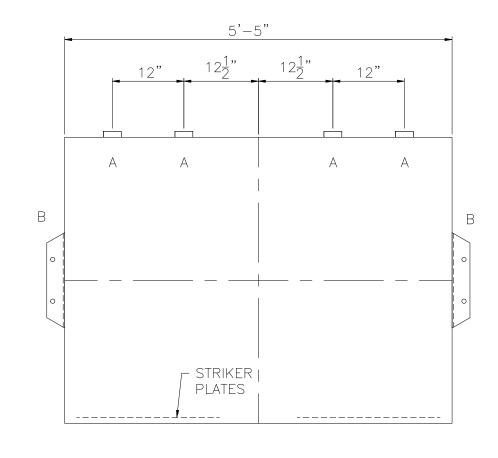
NOTE: ALL RIGHTS RESERVED. THIS
DRAWING MUST NOT BE REPRODUCED IN
ANY FORM WITHOUT THE WRITTEN
PERMISSION OF HIGHLAND TANK®.
HIGHLAND TANK® SHALL BE RESPONSIBLE
ONLY FOR ITEMS INDICATED ON THIS
FABRICATION DRAWING UNLESS OTHERWISE
NOTED. CUSTOMER IS RESPONSIBLE FOR
VERIFYING CORRECTNESS OF SIZE AND
LOCATION OF FITTINGS, ACCESSORIES, AND
COATINGS SHOWN ON THIS DRAWING.





	<u>DESIGN DATA</u>								
CAPACITY - 500 GALLONS									
	TYPE — SINGLE WALL, HIGHGUARD UNDERGROUND								
	NO. REQ. — —								
	OPERATING PRESSURE — ATMOSPHERIC								
	TANK MATERIAL - MILD CARBON STEEL								
	THICKNESS — HEADS— 7 GA THICKNESS — SHELL— 7 GA								
	*GA THK. BASED ON 60" MAX. BURIAL DEPTH								
	CONSTRUCTION — FLAT FLANGED HEADS, LAP WELD ALL EXTERIOR SEAMS ONLY								
	TANK TEST - 5 PSIG								
	INT. FINISH — NONE —								
EXT. FINISH — SP6 BLAST, 75 MILS POLYURETHANE —									
	LABEL - UL-1746 PART IV, HIGHGUARD (UL58)								

LEGEND									
Α	2" FITTING								
В	HTM SPIN BRK'T — MFG USE ONLY — NOT TO BE USED FOR FIELD INSTALLATION								
С									
D									
E	_								
F									

- NOTES:

 1) THE HIGHGUARD TANK IS NOT APPROVED FOR THE STORAGE OF HEATED PRODUCTS.

 2) 15,000 VOLT SPARK TEST PROVIDED AT FACTORY.

 3) SHOP TO INSTALL 1/4"x12"x12" STRIKER PLATES, ROLLED AND SEAL WELD TO THE TANK.

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	UNL	ESS NO	TED, TOL	_ERANC	ES ARE	+/- 1"	
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CUS	ТПМ	FR:					
PRO	JEC	Т:					
QUE	TE	N□:			CHK'D E	3Y:	
SCALE 3/4"=	1'-0"	DATE:	DWG. BY:	00)500H		'GA