NOTE: ALL RIGHTS RESERVED. THIS DRAWING MUST NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF HIGHLAND TANKO, HALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED, CUSTOMER IS RESPONSIBLE FOR VERTIMING OFFICENCES OF SCREEN AND COATINGS, PERMISSION OF THIS DRAWING, AND COATINGS SHOWN, ON THIS DRAWING, AND COATINGS SHOWN, ON THIS DRAWING.

TOUCH UP OF FINISHED PAINT IS REQUIRED BY INSTALLATION CONTRACTOR. TOUCH UP PAINT SHIPPED WITH TANK.

DESIGN DATA

CAPACITY - 1,000 GALLONS

TYPE - ABOVEGROUND HYDROPNEUMATIC VESSEL

NO. REQ. - ____

MAX. ALLOW. WORKING PRES .- ___PSIG @ 140 °F MAX ALLOW. EXTERNAL W.P. – PSIG © 140 °F
MIN. DESIGN METAL TEMP – -20°F © PSIG
HYDROSTATIC TEST PRESSURE – PSIG

CORROSION ALLOWANCE- ___

POSTWELD HEAT TREATED - ____

RADIOGRAPHY - ___

HEADS - ___ SA516 GR 70 ASME 2:1 ELLIPTICAL

SHELL - ___ SA516 GR 70

INT. FINISH - SSPC, SP10 BLAST HIGHDRO™LINER PLUS FOR NSF/ANSI 61 POTABLE WATER

NSF LISTED EPOXY FOR HOT WATER APPLICATIONS

EXT. FINISH - GRAY SHOP PRIMER

OR

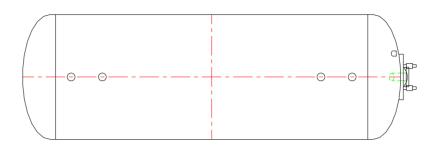
OTHER TO BE SPECIFIED

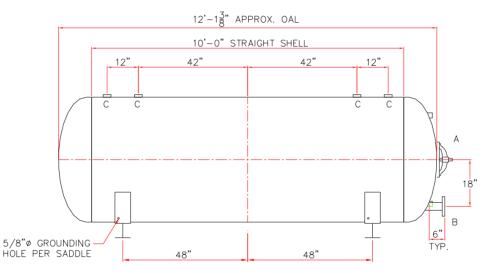
CONSTRUCTION - BUTT WELD INSIDE AND OUTSIDE

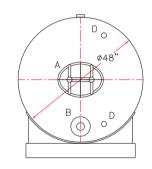
ALL TANK FABRICATIONS TO BE IN ACCORDANCE WITH ASME SECTION VIII, DIVISION 1, LATEST EDITION, LATEST ADDENDA

ALL SHELL, HEAD, FITTINGS, AND MANWAYS TO BE WELDED TO BIGBÉE STEEL WELD PROCEDURE PER DRAWING F11151

HIGHLAND TANK SERIAL # --







<u>LEGEND</u>						
MARK	SIZE	TYPE	RATING	NOZZLE	FLANGE	COMMENTS
Α	12" X 16"	ELLIPT.	300#	SA106 GR C		w/ NEOPRENE RUBBER GASKET
В		RFS0	150#	SA106 GR B	SA105	
С		HALF CPLG	3000#	SA105		
D		HALF CPLG	3000#	SA105		



HORIZONTAL HYDROPNEUMATIC VESSEL

CUSTOMER:

PROJECT:

QUOTE NO:	CHK'D BY:	_
1/2" = 12" DATE: DWG)1000HYPV48	3