

GENERAL SPECIFICATIONS

NO. REQ'D: (1)
CAPACITY: 2000 GALLONS
TYPE: HTC-G, HIGHGUARD, SINGLE WALL
MATERIAL: MILD CARBON STEEL
FLOW RATE: 200 GPM
GAUGE: BASED ON 60" MAX BURIAL

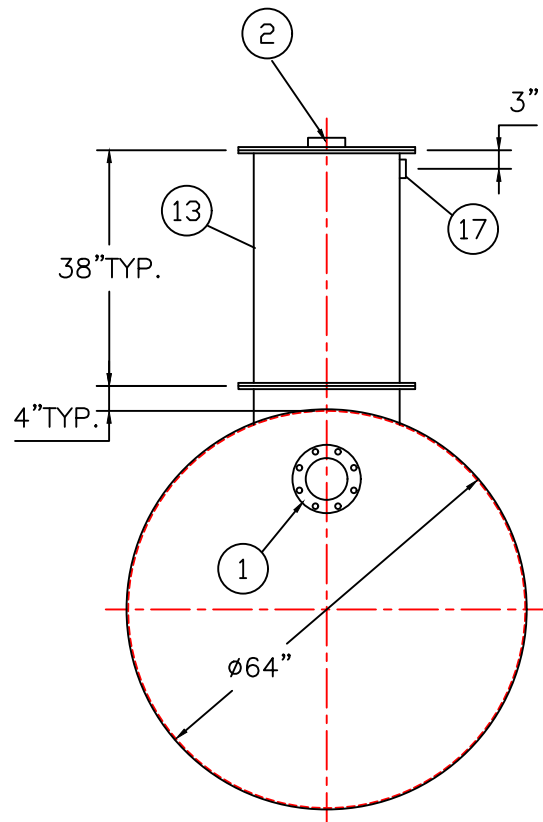
SHELL- 7 GA.
HEADS- 7 GA.

SURFACE PREP:
SSPC NO.6 BLAST ALL EXTERIOR SURFACES
SSPC NO.10 BLAST ALL INTERIOR SURFACES

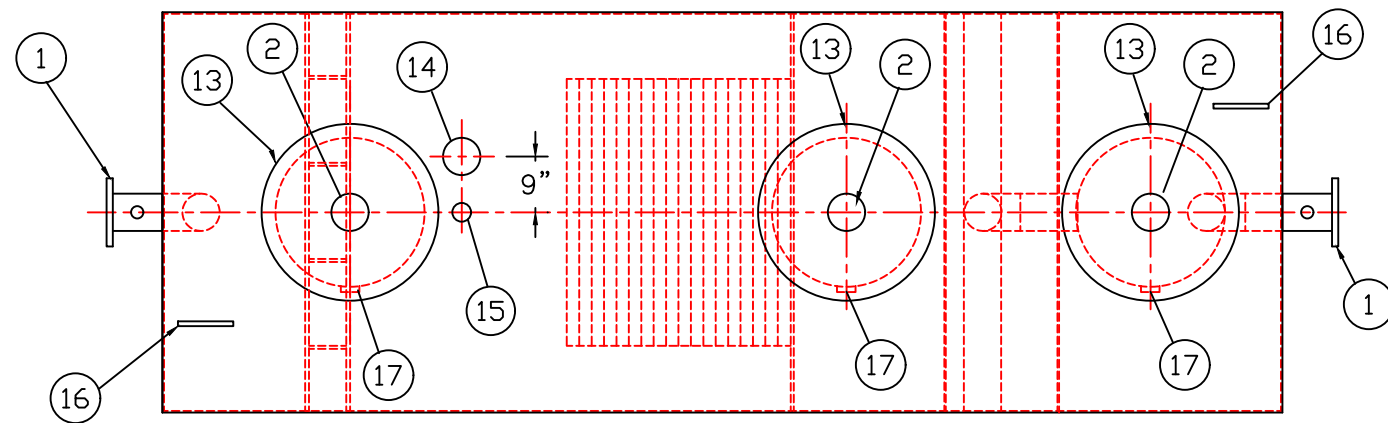
COATING: MATERIAL THICKNESS
EXTERIOR- HIGHGUARD (75 MILS)
INTERIOR- CHEMLINE 4200 PW (15 MILS)

CONSTRUCTION :
LAP FIT & WELD ALL EXTERIOR SEAMS

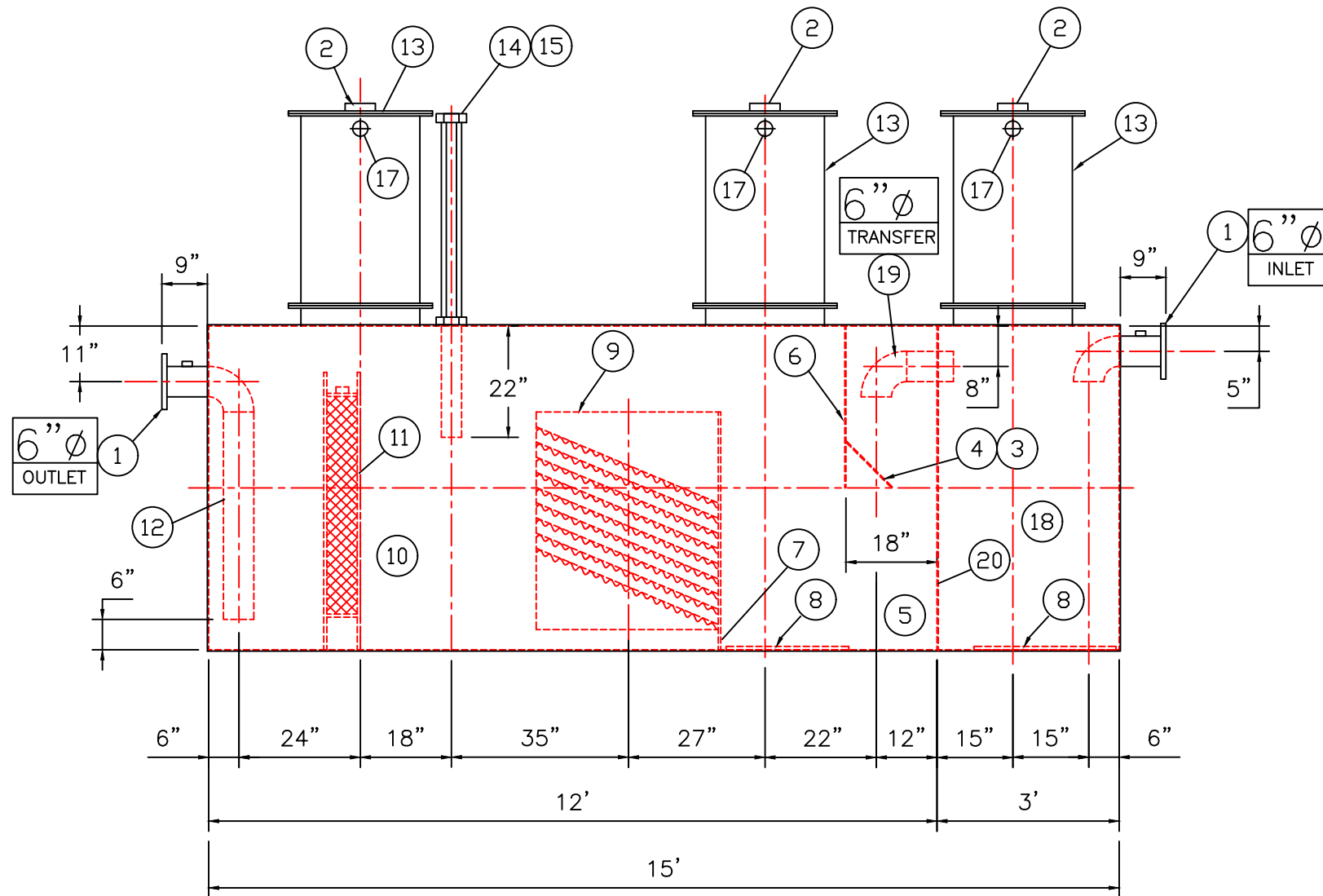
OPERATING PRESSURE : ATMOSPHERIC



END VIEW



PLAN



ELEVATION

- PROVIDED EQUIPMENT**
1. 150# R.F.S.O. FLANGE W/ 2" FNPT FOR VENT
 2. 4"Ø FNPT FOR GAUGE WITH PLUG
 3. VELOCITY HEAD DIFFUSION BAFFLE
 4. WEAR PLATE
 5. SEDIMENT CHAMBER
 6. UNDERFLOW BAFFLE (REMOVABLE)
 7. SLUDGE BAFFLE
 8. STRIKER PLATES
 9. PARALLEL CORRUGATED PLATE COALESCER. CORELLA PVC PLATES (3" PLATE SPACING)
 10. OIL/WATER SEPARATOR CHAMBER
 11. 6" THICK PETROSCREEN COALESCER MATERIAL INSTALLED W/ PULL ROD SHIPPED LOOSE
 12. STEEL OUTLET DOWNCOMER
 13. 24"Ø MANWAY WITH BOLT-ON EXTENSION SHIPPED LOOSE
 14. 4"Ø FNPT FOR OIL PUMP-OUT WITH INTERNAL PVC PIPE INSTALLED & RISER PIPE SHIPPED LOOSE
 15. 2"Ø FNPT FOR LEVEL SENSOR WITH RISER PIPE SHIPPED LOOSE
 16. LIFTING LUG
 17. 2"Ø FNPT FOR VENT
 18. SLUDGE CHAMBER
 19. STEEL TRANSFER PIPING
 20. 7 GA. BULKHEAD

- ANCILLARY PROVIDED EQUIPMENT**
- (6) 24" FIBREFLEX MANWAY GASKETS
 - (6) SETS OF NUTS/BOLTS/WASHERS FOR 24" MANWAY

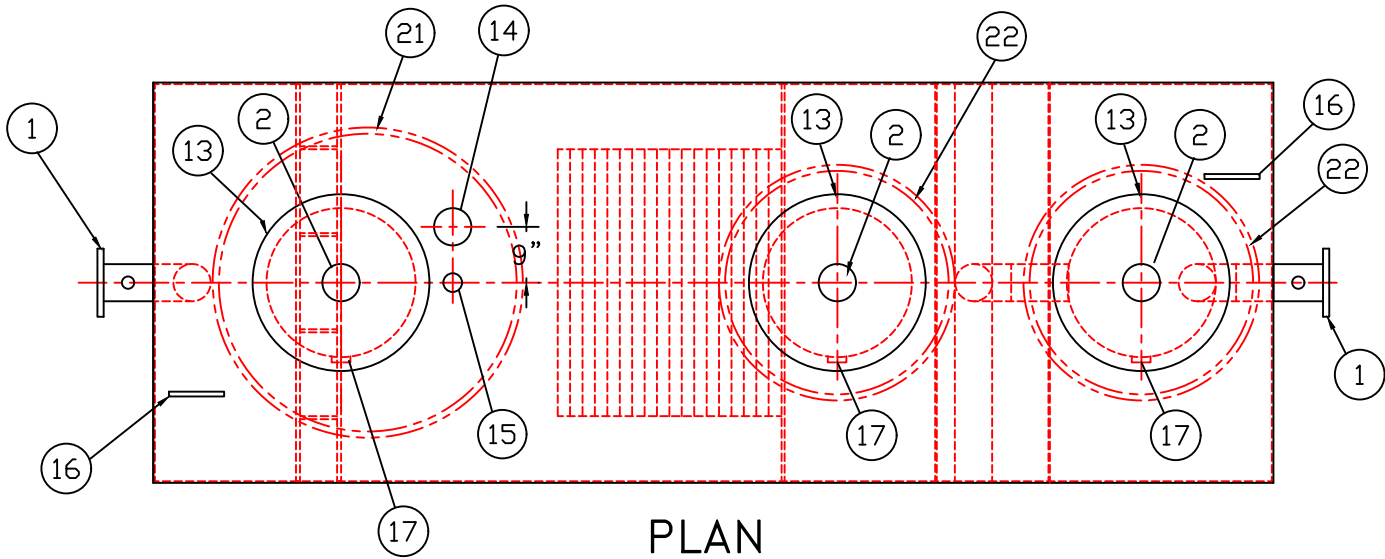
- NOTES**
1. POLYURETHANE HIGHGUARD TANK IS NOT APPROVED FOR THE STORAGE OF HEATED PRODUCTS
 2. ALL VENT PIPING BY INSTALLER
 3. 15000 VOLT SPARK TEST PROVIDED AT FACTORY

REVISIONS			
 Highland Tank U.S. Patent #4,722,800 Canadian Patent # 1,296,263			
2000 GALLON OIL WATER SEPARATOR HTC-G, HIGHGUARD, SINGLE WALL			
CUSTOMER:			
PROJECT:			
QUOTE NO:			CHK'D BY:
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE + OR - 1"		SCALE: 3/8"=1'-0"	DATE:
		DWG. BY:	DWG. NO.: 02000HGSWHTCG

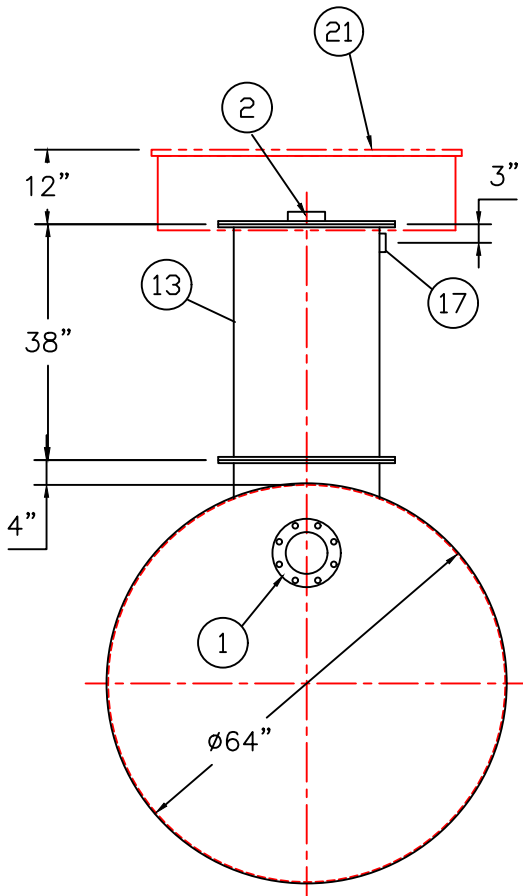
NOTE :
ALL RIGHTS RESERVED. THIS DRAWING OR ANY PART THEREOF MUST NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF HIGHLAND TANK.
HIGHLAND TANK SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE / LOCATION OF FITTINGS , ACCESSORIES & COATINGS SHOWN ON THIS DRAWING

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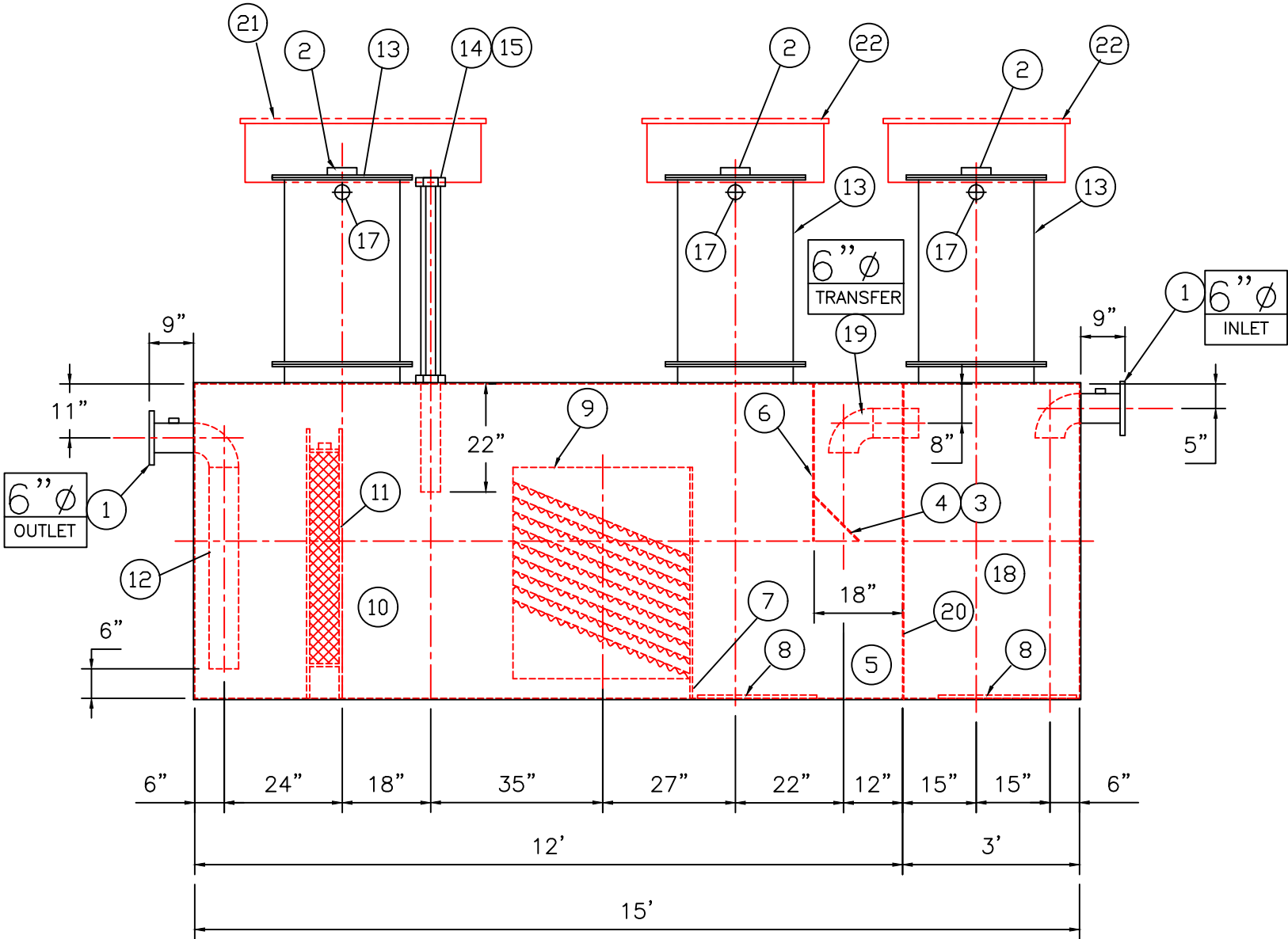
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19. STEEL TRANSFER PIPING
20. 7 GA. BULKHEAD
21. GLM-48 ROUND GRADE LEVEL MANWAY
22. GLM-36 ROUND GRADE LEVEL MANWAY

ANCILLARY PROVIDED EQUIPMENT

- (6) 24" FIBREFLEX MANWAY GASKETS
- (6) SETS OF NUTS/BOLTS/WASHERS FOR 24" MANWAY

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REVISIONS



Highland Tank

U.S. Patent #4,722,800 Canadian Patent # 1,296,263

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HTC-G, HIGHGUARD, SINGLE WALL

CUSTOMER:

PROJECT:

QUOTE NO:

CHK'D BY:

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TOLERANCES ARE + OR - 1"

SCALE:
3/8"=1'-0"

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