NOTE: ALL RIGHTS RESERVED. THIS
DRAWING MUST NOT BE REPRODUCED IN
ANY FORM WITHOUT THE WRITTEN
PERMISSION OF HIGHLAND TANK®
HIGHLAND TANK® SHALL BE RESPONSIBLE
ONLY FOR ITEMS INDICATED ON THIS
RABRICATION DRAWING UNILESS OTHERWISE
NOTED. CUSTOMET IS RESPONSIBLE FOR
VERIFYING CORRECTNESS OF SIZE AND
LOCATION OF FITTINGS, ACCESSORIES, AND
COATINGS SHOWN ON THIS DRAWING.

COATINGS SHOWN ON THIS DRAWING.
TOUCH UP OF FINISHED PAINT IS
REQUIRED BY INSTALLATION
CONTRACTOR. TOUCH UP PAINT SHIPPED
WITH TANK.

DESIGN DATA

CAPACITY - 2,000 GALLONS
TYPE - ABOVEGROUND HYDROPNEUMATIC VESSEL
NO. REQ. - ____

MAX. ALLOW. WORKING PRES. - ___PSIG @ 140 *F

MAX ALLOW. EXTERNAL W.P. - ___PSIG @ 140 °F MIN. DESIGN METAL TEMP - __20°F @ ___PSIG

HYDROSTATIC TEST PRESSURE - ___ PSIG

CORROSION ALLOWANCE- ___

POSTWELD HEAT TREATED - ____

RADIOGRAPHY - ___

HEADS - ___ SA516 GR 70 ASME 2:1 ELLIPTICAL SHELL - ___ SA516 GR 70

STEEL - ___ SASTO GR 70

INT. FINISH — SSPC, SP10 BLAST HIGHDROWLINER PLUS FOR NSF/ANSI 61 POTABLE WATER OR

NSF LISTED EPOXY FOR HOT WATER APPLICATIONS

EXT. FINISH - GRAY SHOP PRIMER OR

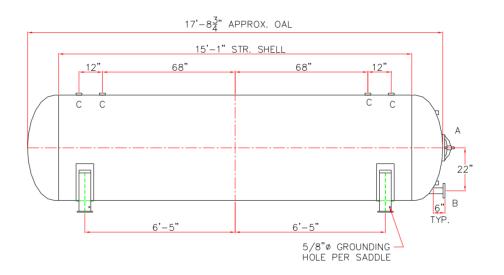
OTHER TO BE SPECIFIED

CONSTRUCTION — BUTT WELD INSIDE AND OUTSIDE
ALL TANK FABRICATIONS TO BE IN ACCORDANCE
WITH ASME SECTION VIII, DIVISION 1, LATEST EDITION,
LATEST ADDENDA

ALL SHELL, HEAD, FITTINGS, AND MANWAYS TO BE WELDED TO BIGBEE STEEL WELD PROCEDURE PER LDRAWING F11151

HIGHLAND TANK SERIAL # --





(A	ø54"
	B	° D

LEGEND									
MARK	SIZE	TYPE	RATING	NOZZLE	FLANGE	COMMENTS			
Α	12" X 16"	ELLIPT.	300#	SA106 GR C		w/ NEOPRENE RUBBER GASKET			
В		RFSO	150#	SA106 GR B	SA105				
С		HALF CPLG	3000#	SA105					
D		HALF CPLG	3000#	SA105					

Highland '		®
2000 GALLON 54"Ø ABOVEGR	OUND	
HORIZONTAL HYDROPNEUMATIC	VESSEL	
CUSTOMER:		
PROJECT:		
QUOTE NO:	D BY:	
3/8" = 12" DATE: DWG. BY: DWG	. No.:)HYPV	54