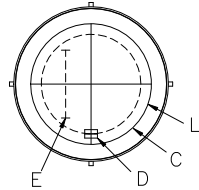


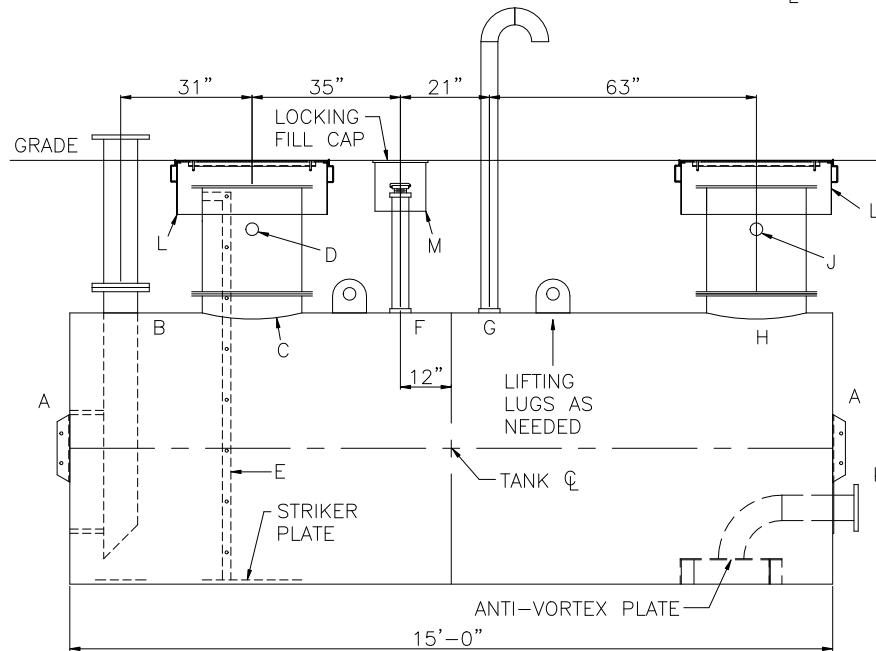
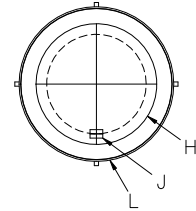
GRADE LEVEL MANWAY
COVER PLATE NOT
SHOWN THIS VIEW

TOP VIEW OF
THE MANWAY

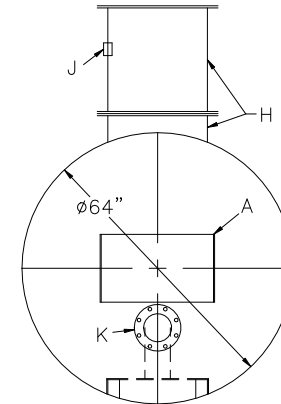


GRADE LEVEL MANWAY
COVER PLATE NOT
SHOWN THIS VIEW

TOP VIEW OF
THE MANWAY



GRADE LEVEL
MANWAY NOT
SHOWN THIS
VIEW



NOTE: ALL RIGHTS RESERVED. THIS
DRAWING MUST NOT BE REPRODUCED IN
ANY FORM WITHOUT THE WRITTEN
PERMISSION OF HIGHLAND TANK®.
HIGHLAND TANK® SHALL BE RESPONSIBLE
ONLY FOR ITEMS INDICATED ON THIS
FABRICATION DRAWING UNLESS OTHERWISE
NOTED. CUSTOMER IS RESPONSIBLE FOR
VERIFYING CORRECTNESS OF SIZE AND
LOCATION OF FITTINGS, ACCESSORIES, AND
COATINGS SHOWN ON THIS DRAWING.

DESIGN DATA

CAPACITY – 2,500 GALLONS
TYPE – SINGLE WALL, HIGHGUARD UNDERGROUND
NO. REQ. – –
OPERATING PRESSURE – ATMOSPHERIC
TANK MATERIAL – MILD CARBON STEEL
THICKNESS INNER –HEADS: 7 GA, SHELL: 7 GA THICKNESS OUTER –HEADS: 10 GA, SHELL: 10 GA *GA THK. BASED ON 60" MAX. BURIAL DEPTH
CONSTRUCTION – FLAT FLANGED HEADS, LAP WELD INSIDE & OUTSIDE
TANK TEST – 5 PSIG
INT. FINISH – SP10 BLAST HighDRO®-LINER PLUS FOR NSF 61 APPLICATIONS
EXT. FINISH – SP6 BLAST, 75 MILS POLYURETHANE
LABEL – UL-1746 PART IV, HIGHGUARD

NOTES:

- 1) THE HIGHGUARD TANK IS NOT APPROVED FOR THE
STORAGE OF HEATED PRODUCTS.
- 2) 15,000 VOLT SPARK TEST PROVIDED AT FACTORY.
- 3) SHOP TO INSTALL 1/4"x12"x12" STRIKER PLATES,
ROLLED AND SEAL WELD TO THE TANK.

LEGEND

A	HTM SPIN BRK'T – MFG USE ONLY – NOT TO BE USED FOR FIELD INSTALLATION	F	2" FNPT FITTING W/ 2" SCH 40 RISER PIPE (FOR LEVEL SENSOR)
B	FILL CONNECTION – RFSO 150# FLANGE W/ STD. WEIGHT RISER PIPE & INTERNAL DROP PIPE TO WITH IN 6" OF TANK BOTTOM, MITER END 45° (FILL)	G	FNPT FITTING W/ GOOSENECK VENT (VENT CONNECTION)
C	24"Ø TIGHT BOLT MANWAY W/ 1/8" THK. EPDM GASKET MATERIAL & MANWAY EXTENSION	H	24"Ø TIGHT BOLT MANWAY W/ 1/8" THK. EPDM GASKET MATERIAL & MANWAY EXTENSION
D	2" FNPT FITTING (MANWAY VENT)	J	2" FNPT FITTING (MANWAY VENT)
E	16" WIDE STAINLESS STEEL INTERNAL LADDER W/ 3/4" RUNGS ON 12" SPACING	K	6" RFSO 150# FLANGE W/ ANTI-VORTEX PLATE PER NFPA 22 (SUCTION)
		L	36"Ø GRADE LEVEL MANWAY
		M	12"Ø GRADE LEVEL MANWAY

		<h1>Highland Tank</h1>	
UNLESS NOTED, TOLERANCES ARE +/- 1"			
HighDRO® WATER STORAGE TANK			
2,500 GAL 64"Ø SINGLE-WALL UNDERGROUND HORIZONTAL			
FOR FIRE PROTECTION WITH BOTTOM DRAIN			
CUSTOMER:			
PROJECT:			
QUOTE NO:		CHK'D BY:	
SCALE: 3/8"=1'-0"	DATE:	DWG. BY:	DWG. NO: 02500HCSWHDFTBD64