## GENERAL SPECIFICATIONS

NO. REQ'D: (1)

CAPACITY: 3000 GALLONS

SPILL CAPACITY: 900 GALLONS
TYPE: RECTANGULAR, HTC, ABOVEGROUND, DOUBLE WALL

MATERIAL: MILD CARBON STEEL FLOW RATE: 300 GPM

**GAUGE:** 

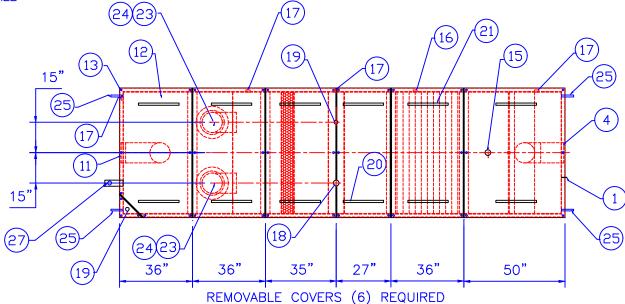
7 GA THROUGHOUT

SURFACE PREP: SSPC NO.10 BLAST ALL INTERIOR SURFACES SSPC NO.6 BLAST ALL EXTERIOR SURFACES

**COATING: MATERIAL THICKNESS** EXTERIOR - FINISH PAINT WHITE (3 MILS) (15 MILS) INTERIOR - POLYURETHANE CONSTRUCTION:

BUTT FIT AND WELD ALL CORNERS IN & OUT

- 1. ALL INTERNAL MATERIAL IS 10 GA.
- 2. ALL FITTINGS MUST SHIP W/ STEEL PLUGS INSTALLED
- 3. LIFTING LUGS DO NOT HAVE REINFORCING **PLATES**

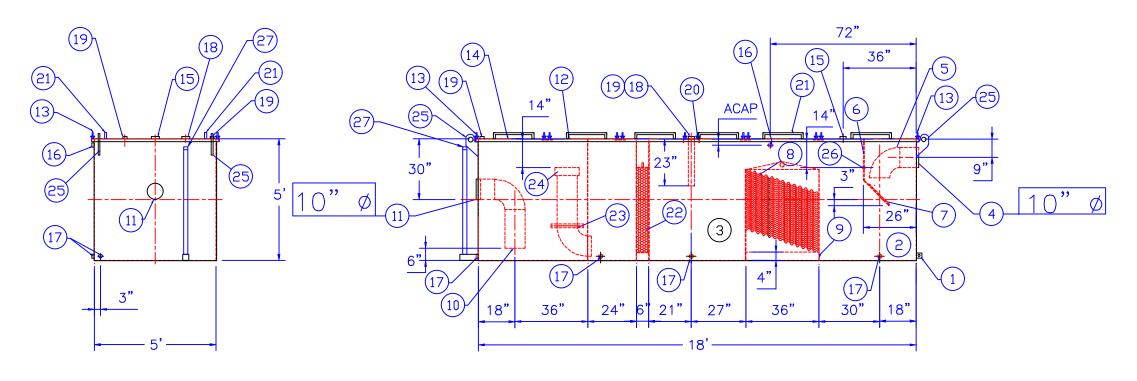


# PLAN VIEW

### PROVIDED EQUIPMENT

- 1. 3"X3"X1/4" FLAT W/ 1/2"ø HOLE DRILLED IN CENTER (GROUNDING LUG)
  2. SEDIMENT CHAMBER
- 3. OIL WATER SEPARATOR CHAMBER
- 4. THREADED INLET
- 5. PVC INLET ELBOW PIPING
- 6. VELOCITY HEAD DIFFUSION BAFFLE 10GA
- 7. WEAR PLATE (1/4" MATERIAL)
- 8. REMOVABLE PÀRALLEL CORRÚGATED PLATE COALESCER (GALVANIZED)
- 9. SLUDGE BAFFLE 10GA
- 10. PVC OUTLET DOWNCOMER
- 11. THREADED OUTLET
- 12. REMOVABLE COVERS 6-REQUIRED (7 GA.)
  13. NUTS & BOLTS W/ LARGE WING (CORROSION RESISTANT)
  14. GASKET MATERIAL (FOR EACH REMOVABLE COVER)
  15. 3"Ø NPT (CLEAN-OUT)

- 16. 2"ø NPT (VENT)
- 17. 2"ø NPT (DRAIŃ)
- 18. 3"ø FULL COUPLING W/ 3" INTERNAL PVC PIPE
- 19. 2"ø NPT (FOR LEVEL SENSOR)
- 20. 7GA. CROSSMEMBER FOR OIL PUMP-OUT & LEVEL SENSOR FTG.
- 21. 3/4"ø ROUND STOCK TYP. ALL HANDLES
- 22. 6" THICK COALESCER MATERIAL
- 23. 10"ø STEEL ELBOW W/ FLANGE WELDED TO TOP FOR PVC RISER PIPES
- 24. 10"ø ADJUSTABLE FERNCO COUPLING
- 25. LIFTING LUGS
- 26. 1"ø COUPLING W/ PLUG
- 27. 2"ø COUPLING FOR LEAK DETECTION



END VIEW

**ELEVATION** 

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HIGHLAND TANK SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE / LOCATION OF FITTINGS, ACCESSORIES & COATINGS SHOWN ON THIS DRAWING

3000 GALLON OIL WATER SEPARATOR RECTANGULAR, HTC, DOUBLE WALL	
CUSTOMER:	
PROJECT:	
QUOTE NO:	CHK'D BY:
SCALE: DATE: DWG. BY	DWG. NO.: 03000 RHTCDW

**REVISIONS**