NOTE: ALL RIGHTS RESERVED. THIS DRAWING MUST NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF HIGHLAND TANK® HIGHLAND TANK® SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER IS RESPONSIBLE FOR VERFING CORRECTNESS OF SIZE AND LOCATION OF FITTINGS, ACCESSORIES, AND COATINGS SHOWN ON THIS DRAWING. TBUCH UP OF FINISHED PAINT IS

TOUCH UP OF FINISHED PAINT IS REQUIRED BY INSTALLATION CONTRACTOR. TOUCH UP PAINT SHIPPED WITH TANK.

DESIGN DATA

CAPACITY - 4,000 GALLONS TYPE - ABOVEGROUND FIRE PROTECTION VESSEL

NO. REQ. - ___ MAX. ALLOW. WORKING PRES.- ___PSIG @ 140 °F

MAX ALLOW. EXTERNAL W.P. – __PSIG @ 140 °F MIN. DESIGN METAL TEMP – __20°F @ ___PSIG HYDROSTATIC TEST PRESSURE – ___PSIG

CORROSION ALLOWANCE- ____

POSTWELD HEAT TREATED - ____

RADIOGRAPHY - ___

HEADS - ___ SA516 GR 70 ASME 2:1 ELLIPTICAL SHELL - __ SA516 GR 70

INT. FINISH - SSPC, SP10 BLAST HIGH™DRO LINER PLUS FOR NFPA 22

EXT. FINISH - GRAY SHOP PRIMER OR

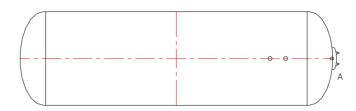
OTHER TO BE SPECIFIED

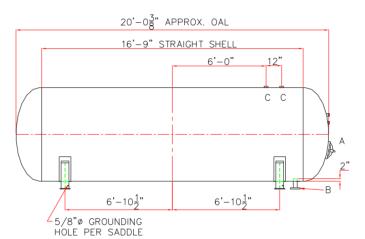
CONSTRUCTION — BUTT WELD INSIDE AND OUTSIDE

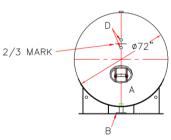
ALL TANK FABRICATIONS TO BE IN ACCORDANCE
WITH ASME SECTION VIII, DIVISION 1, LATEST EDITION,
LATEST ADDENDA

ALL SHELL, HEAD, FITTINGS, AND MANWAYS TO BE WELDED TO BIGBEE STEEL WELD PROCEDURE PER DRAWING F11151

HIGHLAND TANK SERIAL # --







	LEGEND					
MARK	SIZE	TYPE	RATING	NOZZLE	FLANGE	COMMENTS
Α	12" X 16"	ELLIPT.	300#	SA106 GR C		w/ NEOPRENE RUBBER GASKET
В		RFSO	150#	SA106 GR B	SA105	WITH 2" PROJECTION INSIDE THE TANK
С		HALF CPLG	3000#	SA105		
D		HALF CPLG	3000#	SA105		

