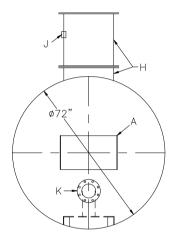


NOTE: ALL RIGHTS RESERVED. THIS DRAWING MUST NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF HIGHLAND TANK®.
HIGHLAND TANK® SHALL BE RESPONSIBLE
ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE AND
LOCATION OF FITTINGS, ACCESSORIES, AND COATINGS SHOWN ON THIS DRAWING.

GRADE LEVEL MANWAY NOT SHOWN THIS VIEW



## DESIGN DATA

CAPACITY - 4,000 GALLONS

TYPE - SINGLE WALL, HIGHGUARD UNDERGROUND

NO. REQ. - -

OPERATING PRESSURE - ATMOSPHERIC

TANK MATERIAL - MILD CARBON STEEL

THICKNESS INNER - HEADS: 7 GA, SHELL: 7 GA THICKNESS OUTER -HEADS: 7 GA, SHELL: 10 GA

\*GA THK. BASED ON 60" MAX. BURIAL DEPTH CONSTRUCTION - FLAT FLANGED HEADS, LAP WELD

INSIDE & OUTSIDE

TANK TEST - 5 PSIG

INT. FINISH - SP10 BLAST HighDRO®-LINER

PLUS FOR NSF 61 APPLICATIONS

EXT. FINISH - SP6 BLAST, 75 MILS POLYURETHANE

LABEL - UL-1746 PART IV, HIGHGUARD

1) THE HIGHGUARD TANK IS NOT APPROVED FOR THE

1) HE HIGHGARD FAND IN THE STORAGE OF HEATED PRODUCTS.
2) 15,000 VOLT SPARK TEST PROVIDED AT FACTORY.
3) SHOP TO INSTALL 1/4"x12"x12" STRIKER PLATES, ROLLED AND SEAL WELD TO THE TANK.

LEGEND		F	2" FNPT FITTING W/ 2" SCH 40 RISER PIPE (FOR LEVEL SENSOR)	
	A HTM SPIN BRK'T - USED FOR FIELD IN:	HTM SPIN BRK'T - MFG USE ONLY - NOT TO BE USED FOR FIELD INSTALLATION  FILL CONNECTION - RFSO 150# FLANGE w/ STD.  WEIGHT RISER PIPE & INTERNAL DROP PIPE TO WITH IN 6" OF TANK BOTTOM, MITER END 45" (FILL)		FNPT FITTING W/ GOOSENECK VENT (VENT CONNECTION)
	B WEIGHT RISER PIPE			24"Ø TIGHT BOLT MANWAY W/ 🖁 THK. EPDM GASKET MATERIAL & MANWAY EXTENSION
	IN 6 OF TANK BOT			2" FNPT FITTING (MANWAY VENT)
	C 24"Ø TIGHT BOLT M. MATERIAL & MANWAY	ANWAY w/ å" THK. EPDM GASKET Y EXTENSION	К	6" RFSO 150# FLANGE w/ ANTI-VORTEX PLATE PER NFPA 22 (SUCTION)
	D 2" FNPT FITTING (M	2" FNPT FITTING (MANWAY VENT)	L	36"Ø GRADE LEVEL MANWAY
	E 16" WIDE STAINLESS RUNGS ON 12" SPA	S STEEL INTERNAL LADDER W/ $\frac{3}{4}$ " ACING	М	12"Ø GRADE LEVEL MANWAY



04000HGSWHDFPTBD72

3/8"=1'-0"