NOTE:

ALL RIGHTS RESERVED. THIS DRAWING OR ANY PART THEREOF MUST NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF HIGHLAND TANK.

HIGHLAND TANK SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE / LOCATION OF FITTINGS, ACCESSORIES & COATINGS SHOWN ON THIS DRAWING

ø96"

END VIEW

 $106" \times 10" \times 1/4"$ BELLY BAND (2)

REQ.

FITTING SCHEDULE

A= 4" Ø NPT

B= 18" Ø LOOSE BOLT MANHOLE FOR PRIMARY EMERGENCY VENT

C= 2" Ø NPT (FITTING FOR LEAK DETECTION)

D= 8" Ø FULL COUPLING FOR SECONDARY EMERGENCY VENT (NOT TO PENETRATE INNER TANK)

10'-8" 18" 10" 10" 12" 18" _12**"**_12" ' 12" В A A 'TANK C.L. INNER TANK **OUTER TANK** 5/16" END PLATE 10" TYP. (4) REQ. 5/16" GUSSET (4) REQ. 6" x 15# W.F. 6" x 15# W.F. BEAM (2) REQ. BEAM (4) REQ. P-3 PULL HOOK (1) PER PIPE $\langle \circ \rangle$ 6" Ø SCH. 40 PIPE 41" 41" – 10'–8"-

ELEVATION

GENERAL NOTES

CAPACITY: 4000 GALLONS

TYPE: I 360 DOUBLE WALL, ABOVEGROUND

HEAVY DUTY SKID

NO. REQ. : (1)
MATERIAL : MILD CARBON STEEL

TEST: 5 P.S.I.

MIN. GAUGE OR THICKNESS (PER U.L. 142): INNER HEADS : 5/16" OUTER HEADS: 7 GA. INNER SHELL: 1/4" OUTER SHELL: 7 GA.

PAINT:

INTERIOR : NONE

EXTERIOR: RED PRIMER

CONSTRUCTION: FLAT FLANGED HEADS, LAP WELD ALL EXTERIOR SEAMS ONLY

APPROVED LABELS: U.L. 142

OPERATING PRESSURE- ATMOSPHERIC

REVISIONS

4000 GALLON ABOVEGROUND HORIZONTAL DOUBLE WALL TYPE I 360 HEAVY DUTY SKID

CUSTOMER:

PROJECT:

3/8"=1'-0"

QUOTE NO: SCALE: DATE:

CHK'D BY:

DWG. NO.: 04000SKHDDW96