

COATING: MATERIAL **THICKNESS** EXTERIOR-CHEMPRIME 3001 (3-6 MILS)CHEMLINE 3300 (2-3 MILS)TOP COAT "WHITE"

INTERIOR- CHEMLINE 4200 PW (15 MILS)

ALL INTERNAL MATERIAL IS 10 GA ALL THREADED DRAIN FITTINGS TO HAVE STEEL THREADED PLUGS AND COATED WITH TANK

3. ALL OTHER THREADED FITTINGS TO HAVE PVC THREADED PLUGS 4. LIFTING LUGS HAVE REINFORCING PLATES

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12. (7) PIECE COVER W/ 5/8" BOLT HOLES - 7 GA

22. 6" THICK REMOVABLE PETROSCREEN CARTRIDGE COALESCER

25. 3/4" THICK LIFTING LUG ANGLED TOWARD CENTER

27. 2"ø FNPT HALF COUPLING (SPARE)

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GENERAL SPECIFICATIONS

NO. REQ'D: (1)

CAPACITY: 6000 GALLONS

TYPE: RECTANGULAR, HTC-G, ABOVEGROUND, SINGLEWALL

MATERIAL: MILD CARBON STEEL

FLOW RATE: 600 GPM

GAUGE:

SHELL- 1/4" HEADS- 1/4"

SURFACE PREP:

SSPC NO.10 BLAST ALL INTERIOR SURFACES SSPC NO.6 BLAST ALL EXTERIOR SURFACES

COATING: EXTERIOR-

MATERIAL CHEMPRIME 3001 THICKNESS (3-6 MILS)

CHEMLINE 3300 (2-3 MILS)

TOP COAT "WHITE"

INTERIOR - CHEMLINE 4200 PW

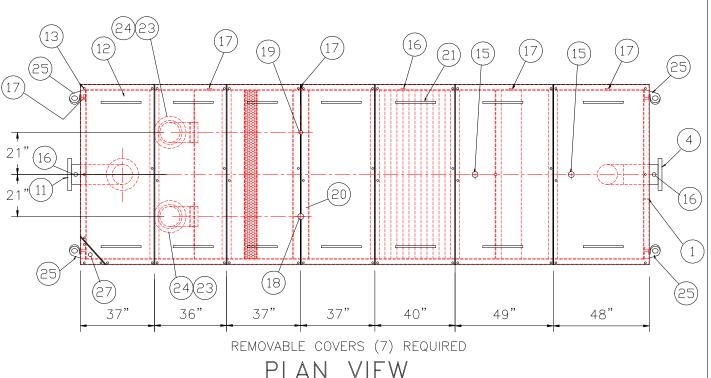
(15 MILS)

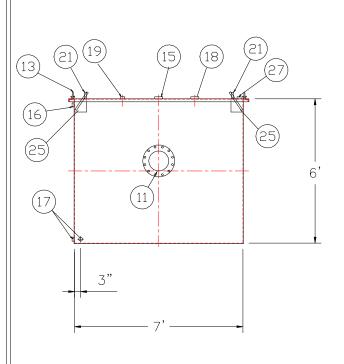
CONSTRUCTION:

BUTT FIT & WELD ALL CORNERS IN & OUT

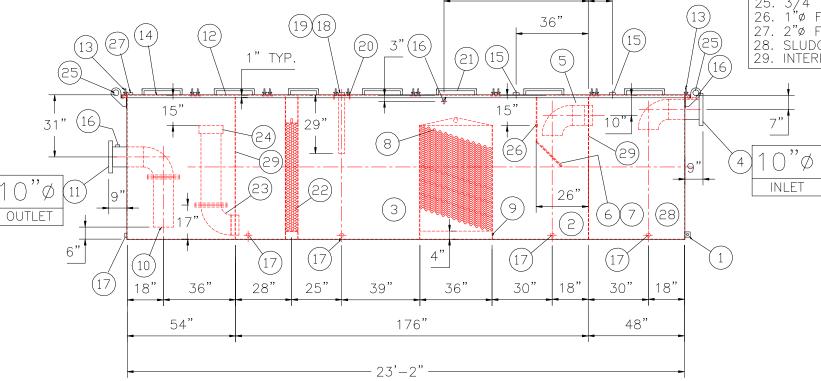
NOTES

- 1. ALL INTERNAL MATERIAL IS 10 GA
- 2. ALL THREADED DRAIN FITTINGS TO HAVE STEEL THREADED PLUGS AND COATED WITH TANK
- 3. ALL OTHER THREADED FITTINGS TO HAVE PVC THREADED PLUGS 4. LIFTING LUGS HAVE REINFORCING PLATES





END VIEW



FIFVATION

PROVIDED EQUIPMENT

- 1. 3"X3"X1/4" FLAT W/ 9/16"ø HOLE DRILLED IN CENTER (GROUNDING LUG)
- SEDIMENT CHAMBÉR
- 3. OIL WATER SEPARATOR CHAMBER
- 4. 150# RFSO FLANGED INLET
- 5. STEËL TRANSFER ELBOW PIPING
- 6. VELOCITY HEAD DIFFUSION BAFFLE 10GA
- 7. WEAR PLATE 1/4"
- 8. REMOVABLE PARALLEL CORRUGATED PLATE COALESCER
- (CORELLA PVC PLATES) 1" PLATE SPACING
- 9. ŠLUDGE BAFFLE 10GA 10. FLANGED PVC OUTLET DOWNCOMER PIPE
- 11. 150# RFSO FLANGED OUTLET W/ INTERNAL STEEL ELBOW AND FLANGE
- 12. (7) PIECE COVER W/ 5/8" BOLT HOLES 7 GA
- 13. NUTS & BOLTS W/ LARGE WING NUTS-TYP. (CORROSION
- 14. GASKET MÁTERIAL (FOR EACH REMOVABLE COVER)
- 15. 3"ø FNPT (CLEAN-OUT)
- 16. 2"ø FNPT (VENT)
- 17. 2" FNPT HALF COUPLING (DRAIN) W/ STEEL PLUG
- 18. 3" Ø FNPT FULL COUPLING W/ 3" Ø INTERNAL PVC PIPE (OIL PUMPOUT)
- 19. 2"Ø FNPT HALF COUPLING (INTERFACE LEVEL SENSOR) 20. 7GA. CROSSMEMBER 9" WIDE FOR OIL PUMP-OUT AND
- LEVEL SENSOR FTG.
- 21. HANDLES PER H.T. STANDARD
- 22. 6" THICK REMOVABLE PETROSCREEN CARTRIDGE COALESCER
- 23. 10"ø STEEL ELBOW W/ FLANGE WELDED TO TOP FOR PVC RISER PIPES
- 24. 10"ø ADJUSTABLE FERNCO COUPLING
- 25. 3/4" THICK LIFTING LUG ANGLED TOWARD CENTER 26. 1"Ø FNPT COUPLING W/ PLUG
- 27. 2"ø FNPT HALF COUPLING (SPARE)
- 28. SLUDGE CHAMBER
- 29. INTERNAL BULKHEAD

REVISIONS U.S. Patent #4,722,800 Canadian Patent # 1,296,263

6000 GALLON DIL WATER SEPARATOR

RECTANGULAR, HTC-G, SINGLE WALL

CUSTOMER:

PROJECT:

CHK'D BY:

QUOTE NO:

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE + DR - 1"

SCALE: DATE: 1/4"=1'-0" |1-31-14

06000RECSWHTCG

NOTE:
ALL RIGHTS RESERVED. THIS DRAWING OR ANY PART THEREOF MUST
NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION
OF HIGHLAND TANK.
HIGHLAND TANK SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED
ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER
IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE / LOCATION
OF FITTINGS, ACCESSORIES & COATINGS SHOWN ON THIS DRAWING