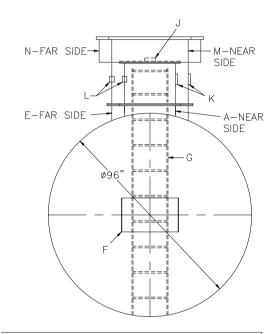
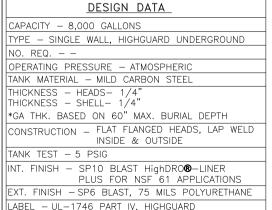
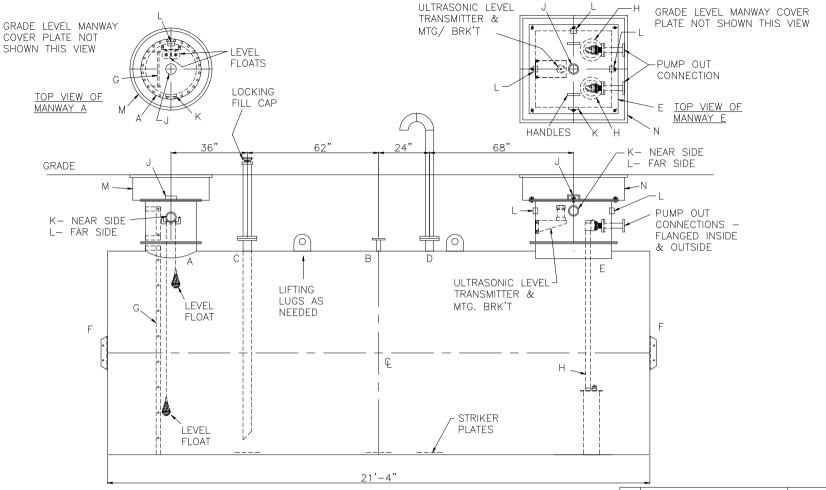
NOTE: ALL RIGHTS RESERVED. THIS DRAWING MUST NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF HIGHLAND TANKO. HIGHLAND TANK® SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE FABRICATION DRAWING UNLESS OF HERWISE
NOTED. CUSTOMER IS RESPONSIBLE FOR
VERIFYING CORRECTNESS OF SIZE AND
LOCATION OF FITTINGS, ACCESSORIES, AND
COATINGS SHOWN ON THIS DRAWING.

- 1) THE HIGHGUARD TANK IS NOT APPROVED FOR THE
- 1) HE HIGHGUARD IANK IS NOT APPROVED FOR THE STORAGE OF HEATED PRODUCTS.
 2) 15,000 VOLT SPARK TEST PROVIDED AT FACTORY.
 3) SHOP TO INSTALL 1/4"x12"x12" STRIKER PLATES, ROLLED AND SEAL WELD TO THE TANK.







NOTE: AT LEAST ONE 2" VENT PIPE MUST BE INSTALLED IN EACH MANWAY RISER

<u>LEGEND</u>				
Α	24"Ø TIGHT BOLT MANWAY W/ $\frac{1}{8}$ " THK. EPDM GASKET & MANWAY EXTENSION		16" WIDE INTERNAL LADDER W/ 3/4" RUNGS ON 12" SPACING.	
В	150# RFSO FLANGE WITH SCH 40 DROP TO WITHIN 6" OF TANK BOTTOM (FILL CONNECTION)	Н	PUMPS	
С	2" 150# RFSO FLANGE	J	4" FNPT FITTING (GAUGE)	
D	150# RFSO FLANGE w/ GOOSENECK VENT (VENT CONNECTION)	K	4" FNPT FITTING (VENT)	
Ε	36" x 36" SQ. MANWAY w/ å" THK. EPDM GASKET & MANWAY EXTENSION W/ ALUMINUM COVER PLATE AND	L	2" FULL COUPLING (ELECTRICAL CONNECTION)	
	HANDLES	М	GRADE LEVEL MANWAY — 36"Ø H—20 W/ LOCKABLE COVER PLATE	
F	HTM SPIN BRK'T — MFG USE ONLY — NOT TO BE USED FOR FIELD INSTALLATION	N	GRADE LEVEL MANWAY - 48" x 48" H-20 W/ LOCKABLE COVER PLATE	

