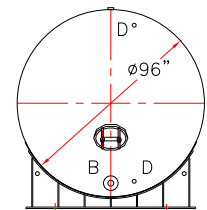
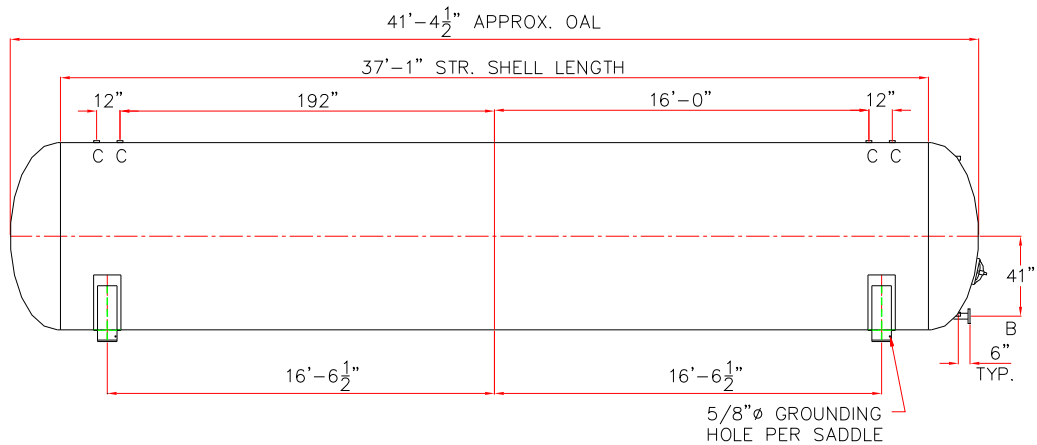
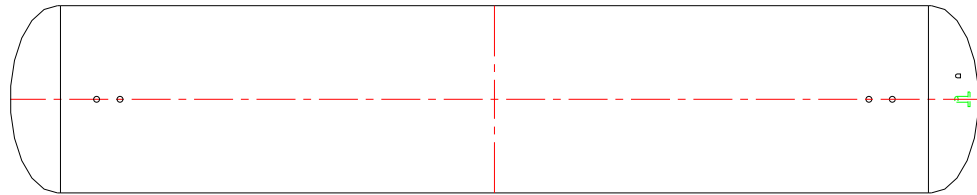


NOTE: ALL RIGHTS RESERVED. THIS DRAWING MUST NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF HIGHLAND TANK®. HIGHLAND TANK® SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE AND LOCATION OF FITTINGS, ACCESSORIES, AND COATINGS SHOWN ON THIS DRAWING.

TOUCH UP OF FINISHED PAINT IS REQUIRED BY INSTALLATION CONTRACTOR. TOUCH UP PAINT SHIPPED WITH TANK.



DESIGN DATA	
CAPACITY – 15,000 GALLONS	
TYPE – ABOVEGROUND HYDROPNEUMATIC VESSEL	
NO. REQ. – ____	
MAX. ALLOW. WORKING PRES. – ____ PSIG @ 140 °F	
MAX ALLOW. EXTERNAL W.P. – ____ PSIG @ 140 °F	
MIN. DESIGN METAL TEMP – ____ -20°F @ ____ PSIG	
HYDROSTATIC TEST PRESSURE – ____ PSIG	
CORROSION ALLOWANCE – ____	
POSTWELD HEAT TREATED – ____	
RADIOGRAPHY – ____	
HEADS – ____ SA516 GR 70 ASME 2:1 ELLIPTICAL	
SHELL – ____ SA516 GR 70	
INT. FINISH – SSPC, SP10 BLAST	
HIGH DENSITY LINER PLUS FOR NSF/ANSI 61 POTABLE WATER	
OR	
NSF LISTED EPOXY FOR HOT WATER APPLICATIONS	
EXT. FINISH – GRAY SHOP PRIMER	
OR	
OTHER TO BE SPECIFIED	
CONSTRUCTION – BUTT WELD INSIDE AND OUTSIDE	
ALL TANK FABRICATIONS TO BE IN ACCORDANCE WITH ASME SECTION VIII, DIVISION 1, LATEST EDITION, LATEST ADDENDA	
ALL SHELL, HEAD, FITTINGS, AND MANWAYS TO BE WELDED TO BIGBEE STEEL WELD PROCEDURE PER DRAWING F11151	
HIGHLAND TANK SERIAL # – –	

LEGEND						
MARK	SIZE	TYPE	RATING	NOZZLE	FLANGE	COMMENTS
A	12" X 16"	ELLIPT.	300#	SA106 GR C	---	w/ NEOPRENE RUBBER GASKET
B	---	RFSO	150#	SA106 GR B	SA105	---
C	---	HALF CPLG	3000#	SA105	---	---
D	---	HALF CPLG	3000#	SA105	---	---

HIGHLAND TANK & MFG. CO.		Highland Tank®	
15000 GALLON 96"Ø ABOVEGROUND HORIZONTAL HYDROPNEUMATIC VESSEL			
CUSTOMER:			
PROJECT:			
QUOTE NO:		CHK'D BY:	
SCALE: 3/16" = 12"	DATE:	DWG. BY:	DWG. NO: 15000HYPV96