

NOTE: ALL RIGHTS RESERVED. THIS DRAWING MUST NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF HIGHLAND TANK®. HIGHLAND TANK® SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE AND LOCATION OF FITTINGS, ACCESSORIES, AND COATINGS SHOWN ON THIS DRAWING.

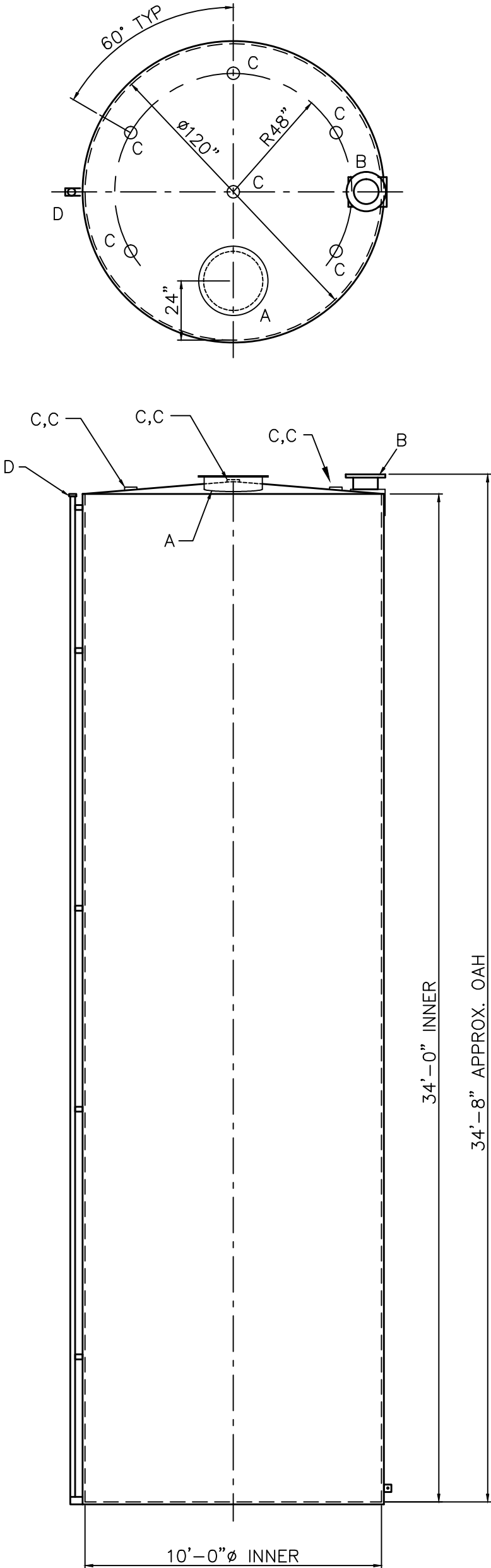
TOUCH UP OF FINISHED PAINT IS REQUIRED BY INSTALLATION CONTRACTOR. TOUCH UP PAINT SHIPPED WITH TANK.

SHIPPING LUGS AS NEEDED

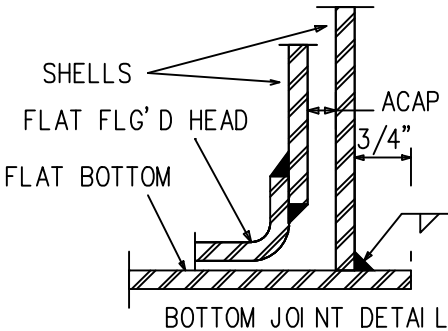
- NOTES
1. SEE PLAN VIEW FOR TRUE ORIENTATION AND LOCATION OF FITTING

2. LIFTING LUGS FOR UNLOADING UNIT & STANDING UNIT UPRIGHT TO BE PLACED AS NEEDED BY FABRICATION SHOP

3. A 3x3x¼” STEEL GROUNDING LUG WITH A ⅝”Ø HOLE IN CENTER TO BE PLACED ON SHELL AT BOTTOM OF TANK IN LINE WITH LIFTING LUGS



DESIGN DATA	
CAPACITY – 20,000 GALLON	
TYPE – VERTICAL DOUBLE WALL	
NO. REQ. – –	
OPERATING PRESSURE – ATMOSPHERIC	
SPECIFIC GRAVITY = 1.0	
TANK MATERIAL – MILD CARBON STEEL	
THICKNESS–TOP–7 GA SHALLOW SLOPE SINGLE WALL	
THICKNESS–INNER– SHELL: 1/4”     BOTTOM: 1/4”	
THICKNESS–OUTER– SHELL: 7 GA     BOTTOM: 1/4”	
CONSTRUCTION – LAP WELD OUTSIDE ONLY– INNER & OUTER	
TANK TEST – INNER: 2 PSIG, OUTER:– 2 PSIG & FULL VACUUM	
INT. FINISH – NONE –	
EXT. FINISH – SHOP PRIMER –	
LABEL – UL 142	
LEGEND	
A	24” LOOSE BOLT MANWAY (PRIMARY EMERGENCY VENT)
B	10” RFSO 150# FLANGE, SECONDARY EMERGENCY VENT IN INTERSTICE EXTENSION BOX, MARK w/ SPECIAL WARNING LABEL
C	4” FNPT FITTING
D	2” INTERSTITIAL MONITOR PIPE
E	–
F	



△					
		<b>Highland Tank</b>			
UNLESS NOTED, TOLERANCES ARE +/- 1"					
20,000 GAL 120”Ø DW VERTICAL					
CUSTOMER:					
PROJECT:					
QUOTE NO:				CHK'D BY:	
SCALE: 1/4"=1'-0"	DATE:	DWG. BY:	DWG. NO.: 20000AVDW120		