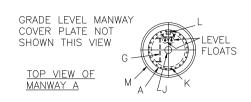
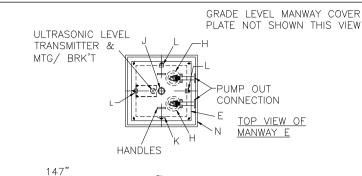
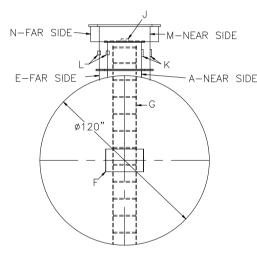
NOTE: ALL RIGHTS RESERVED. THIS DRAWING MUST NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF HIGHLAND TANKO. HIGHLAND TANK® SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE FABRICATION DRAWING UNLESS OF HERWISE
NOTED. CUSTOMER IS RESPONSIBLE FOR
VERIFYING CORRECTNESS OF SIZE AND
LOCATION OF FITTINGS, ACCESSORIES, AND
COATINGS SHOWN ON THIS DRAWING.

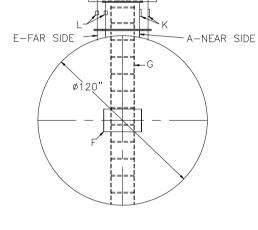
1) THE HIGHGUARD TANK IS NOT APPROVED FOR THE

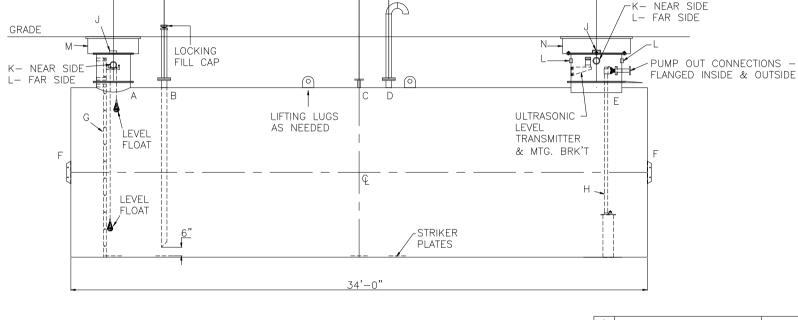
1) HE HIGHGUARD IANK IS NOT APPROVED FOR THE STORAGE OF HEATED PRODUCTS.
2) 15,000 VOLT SPARK TEST PROVIDED AT FACTORY.
3) SHOP TO INSTALL 1/4"x12"x12" STRIKER PLATES, ROLLED AND SEAL WELD TO THE TANK.











CAPACITY - 20,000 GALLONS TYPE - SINGLE WALL, HIGHGUARD UNDERGROUND NO. REQ. - -OPERATING PRESSURE - ATMOSPHERIC TANK MATERIAL - MILD CARBON STEEL THICKNESS - HEADS- 1/4" THICKNESS - SHELL- 5/16" *GA THK. BASED ON 60" MAX. BURIAL DEPTH CONSTRUCTION - FLAT FLANGED HEADS, LAP WELD INSIDE & OUTSIDE TANK TEST - 5 PSIG INT. FINISH - SP10 BLAST HighDRO®-LINER

EXT. FINISH - SP6 BLAST, 75 MILS POLYURETHANE

LABEL - UL-1746 PART IV. HIGHGUARD

PLUS FOR NSF 61 APPLICATIONS

DESIGN DATA

NOTE: AT LEAST ONE 2" VENT PIPE MUST BE INSTALLED IN EACH MANWAY RISER

<u>LEGEND</u>			
А	24"Ø TIGHT BOLT MANWAY W/ $\frac{1}{8}$ " THK. EPDM GASKET & MANWAY EXTENSION		16" WIDE INTERNAL LADDER W/ 3/4" RUNGS ON 12" SPACING.
В	150# RFSO FLANGE WITH SCH 40 DROP TO WITHIN 6" OF TANK BOTTOM (FILL CONNECTION)	Н	PUMPS
С	2" 150# RFSO FLANGE	J	4" FNPT FITTING (GAUGE)
D	150# RFSO FLANGE w/ GOOSENECK VENT (VENT CONNECTION)	K	4" FNPT FITTING (VENT)
E	36" x 36" SQ. MANWAY w/ & THK. EPDM GASKET & MANWAY EXTENSION W/ ALUMINUM COVER PLATE AND	L	2" FULL COUPLING (ELECTRICAL CONNECTION)
	HANDLES	М	GRADE LEVEL MANWAY — 36"Ø H—20 W/ LOCKABLE COVER PLATE
F	HTM SPIN BRK'T — MFG USE ONLY — NOT TO BE USED FOR FIELD INSTALLATION	N	GRADE LEVEL MANWAY - 48" x 48" H-20 W/ LOCKABLE COVER PLATE

138"

