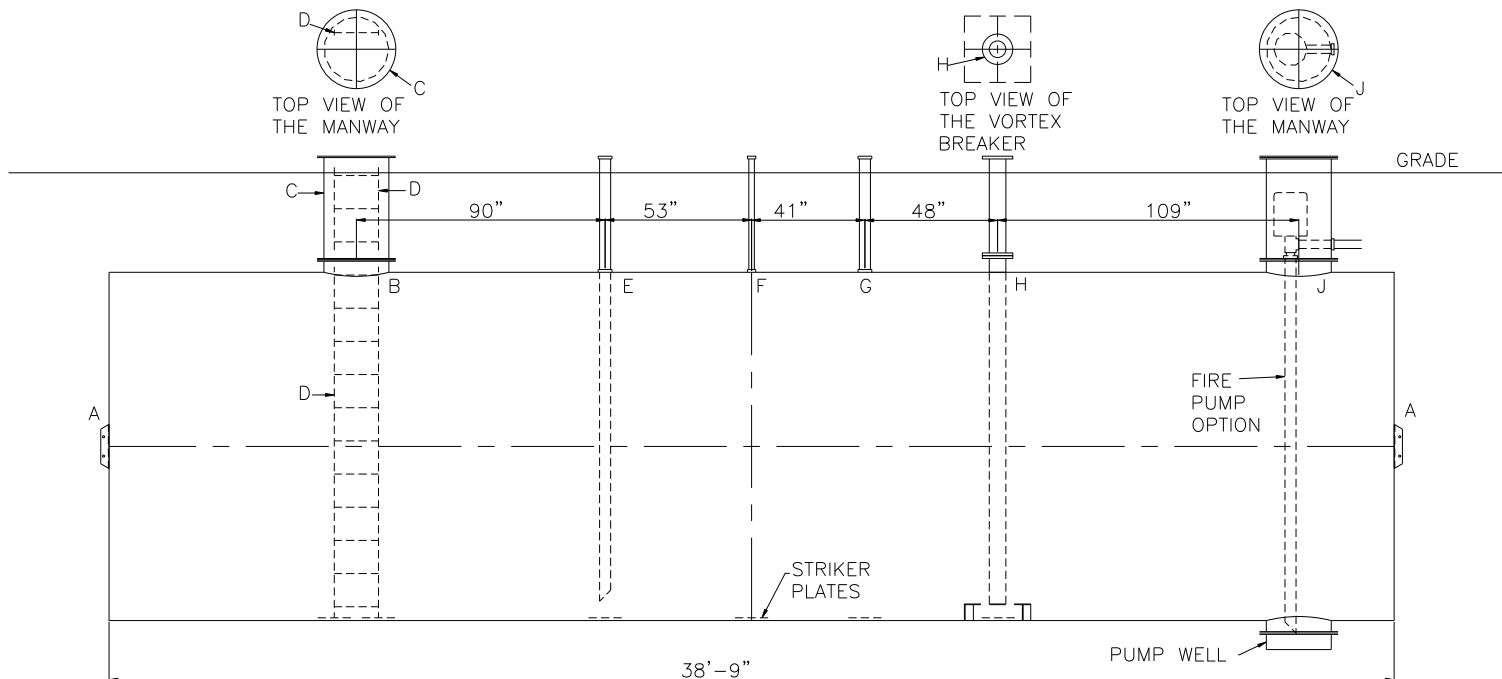
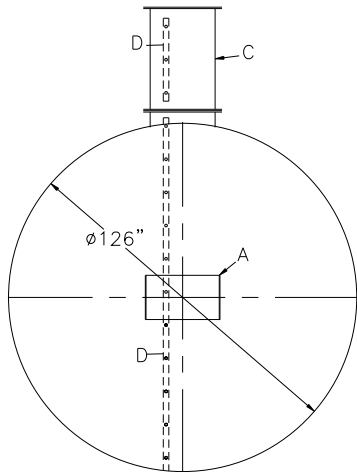


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NOTED. CUSTOMER IS RESPONSIBLE FOR
VERIFYING CORRECTNESS OF SIZE AND
LOCATION OF FITTINGS, ACCESSORIES, AND
COATINGS SHOWN ON THIS DRAWING.



DESIGN DATA

CAPACITY – 25,000 GALLONS

TYPE - SINGLE WALL, HIGHGUARD UNDERGROUND

NO.	REQ.	-	-
1	1	1	1
2	2	2	2
3	3	3	3
4	4	4	4
5	5	5	5
6	6	6	6
7	7	7	7
8	8	8	8
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97	97	97	97
98	98	98	98
99	99	99	99
100	100	100	100

OPERATING PRESSURE – ATMOSPHERIC

TANK MATERIAL – MILD CARBON STEEL

THICKNESS - HEADS- 5/16"

THICKNESS - SHELL- 3/8"

*GA THK. BASED ON 60" MAX. BURIAL DEPTH

CONSTRUCTION - FLAT FLANGED HEADS, LAP WELD
INSIDE & OUTSIDE

TANK TEST - 5 PSIG

INT. FINISH - SSPC SP10 BLAST, HighDRO®-LINER
PLUS FOR NEPA 22 APPLICATIONS

EXT. FINISH - SP6 BLAST, 75 MILS POLYURETHANE

LABEL - UL-1746 PART IV, HIGHGUARD

LEGEND

A	HTM SPIN BRK'T – MFG USE ONLY – NOT TO BE USED FOR FIELD INSTALLATION	G	FNPT FITTING (VENT CONNECTION)
B	24"Ø TIGHT BOLT MANWAY w/ 1/8" NEO-CORK GASKET MATERIAL.	H	FLANGED SUCTION CONNECTION WITH NFPA 22 VORTEX BREAKER (OUTLET CONNECTION)
C	24"Ø MANWAY EXTENSION & COVER PLATE	J	<u>FIRE PUMP OPTION</u>
D	16" WIDE INTERNAL LADDER W/ 3/4" RUNGS ON 12" SPACING.		24"Ø TIGHT BOLT MANWAY & MANWAY EXTENSION w/ 1/8" NEO-CORK GASKET MATERIAL AND FIRE PUMP W/ DISCHARGE CONNECTION, BOTTOM SUMP PUMP WELL
E	FNPT FITTING WITH SCH 40 DROP TO WITHIN 6" OF TANK BOTTOM (FILL CONNECTION)		
F	2" FNPT FITTING (SENSOR CONNECTION)		

NOTES:

- 1) THE HIGHGUARD TANK IS NOT APPROVED FOR THE STORAGE OF HEATED PRODUCTS.
- 2) 15,000 VOLT SPARK TEST PROVIDED AT FACTORY.
- 3) SHOP TO INSTALL 1/4"x12"x12" STRIKER PLATES, ROLLED AND SEAL WELD TO THE TANK.

