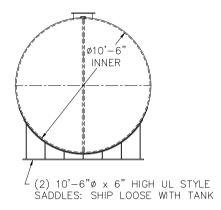
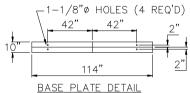
NOTE: ALL RIGHTS RESERVED. THIS
DRAWING MUST NOT BE REPRODUCED IN
ANY FORM WITHOUT THE WRITTEN
PERMISSION OF HIGHLAND TANK®.
HIGHLAND TANK® SHALL BE RESPONSIBLE
ONLY FOR ITEMS INDICATED ON THIS
FABRICATION DRAWING UNLESS OTHERWISE
NOTED. CUSTOMER IS RESPONSIBLE FOR
VERIFYING CORRECTINESS OF SIZE AND
LOCATION OF FITTINGS, ACCESSORIES, AND
COATINGS SHOWN ON THIS DRAWING.

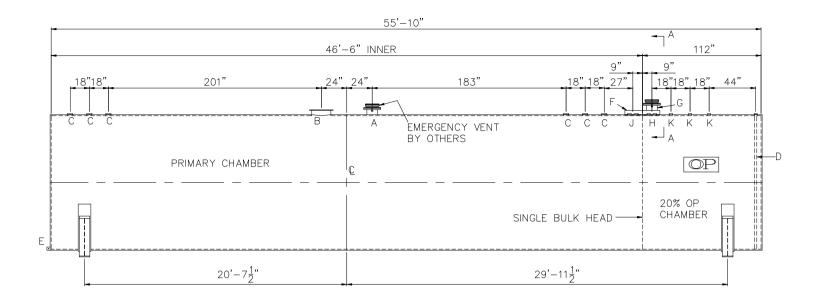
SHIPPING LUGS AS NEEDED

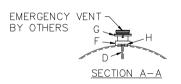
TOUCH UP OF FINISHED PAINT IS REQUIRED BY INSTALLATION CONTRACTOR. TOUCH UP PAINT SHIPPED WITH TANK.





<u>DESIGN DATA</u>				
CAPACITY - 30,000 GALLONS				
TYPE - DOUBLE WALL - TYPE I				
NO. REQ				
OPERATING PRESSURE - ATMOSPHERIC				
SPECIFIC GRAVITY = 1.0				
TANK MATERIAL - MILD CARBON STEEL				
THICKNESS - INNER- HEADS: 5/16 SHELL: 3/8" THICKNESS - OUTER- HEADS: 1/4" SHELL: 7 GA				
CONSTRUCTION — INNER — LAP WELD OUTSIDE ONLY OUTER — LAP WELD OUTSIDE ONLY				
TANK TEST - INNER - 5 PSIG OUTER - 2 PSIG AND FULL VACUUM				
INT. FINISH - NONE				
EXT. FINISH - SHOP PRIMER				
LABEL - UL 142				





	<u>LEGEND</u>				
,, А	А	10" RFSO 150# FLANGE THROUGH OUTER SHELL ONLY- MARK WITH SPECIAL WARNING LABEL - INTERSTITIAL EMERGENCY VENT USE ONLY	F	33" LONG x 14" WIDE x 4" HIGH CLOSED TOP STEEL ENCLOSURE WELDED TO OUTER TANK	
Υ _Υ	В	18"Ø TIGHT BOLT MANWAY w/ 1/8" NEO-CORK GASKET MATERIAL.	G	10" FFSO 150# FLANGE - PRIMARY EMERGENCY VENT USE	CL
	С	4" FITTING	Н	8" FNPT FITTING	
	D	2" INTERNAL INTERSTITIAL MONITOR PIPE	J	10" SCH 40 PIPE	
	Е	3" x 3" PLATE w/ 1/2"Ø (MIN.) HOLE ON CENTER (GROUNDING LUG-ONE REQ'D)	K	2" FNPT FITTING	QL SC 3/1

