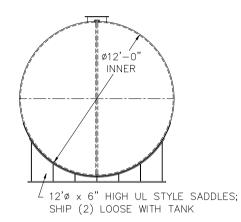
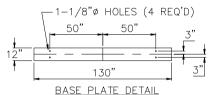
NOTE: ALL RIGHTS RESERVED. THIS
DRAWING MUST NOT BE REPRODUCED IN
ANY FORM WITHOUT THE WRITTEN
PERMISSION OF HIGHLAND TANK®,
HIGHLAND TANK®, SHALL BE RESPONSIBLE
ONLY FOR ITEMS INDICATED ON THIS
FABRICATION DRAWING UNLESS OTHERWISE
NOTED. CUSTOMER IS RESPONSIBLE FOR
VERIFYING CORRECTINESS OF SIZE AND
LOCATION OF FITTINGS, ACCESSORIES, AND
COATINGS SHOWN ON THIS DRAWING.

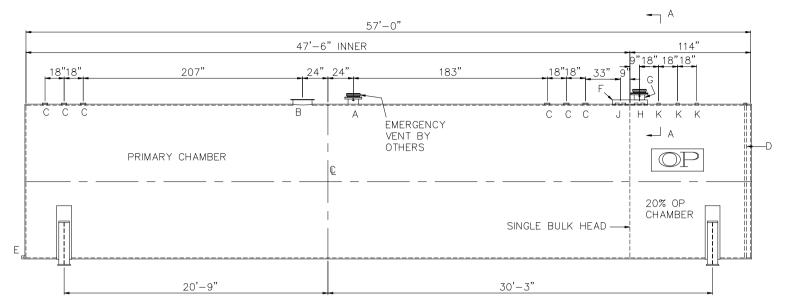
SHIPPING LUGS AS NEEDED

TOUCH UP OF FINISHED PAINT IS REQUIRED BY INSTALLATION CONTRACTOR. TOUCH UP PAINT SHIPPED WITH TANK.





DESIGN DATA					
CAPACITY - 40,000 GALLONS					
TYPE - DOUBLE WALL - TYPE I					
NO. REQ					
OPERATING PRESSURE - ATMOSPHERIC					
TANK MATERIAL - MILD CARBON STEEL					
SPECIFIC GRAVITY = 1.0					
THICKNESS - INNER- HEADS: 3/8" SHELL: 3/8" THICKNESS - OUTER- HEADS: 1/4" SHELL: 1/4"					
CONSTRUCTION — INNER — LAP WELD OUTSIDE ONLY OUTER — LAP WELD OUTSIDE ONLY					
TANK TEST - INNER - 5 PSIG OUTER - 2 PSIG AND FULL VACUUM					
INT. FINISH - NONE	Г				
EXT. FINISH - SHOP PRIMER					
LABEL - UL 142					



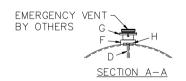
40,000 GAL 144"Ø AG DW HORIZONTAL OP®

CHK'D BY:

40000ÄHDW1440P

CUSTOMER:

SCALE: DATE: 3/16"=1'-0"



	<u>LEGEND</u>					
"	А	10" RFSO 150# FLANGE THROUGH OUTER SHELL ONLY— MARK WITH SPECIAL WARNING LABEL — INTERSTITIAL EMERGENCY VENT USE ONLY	F	33" LONG x 14" WIDE x 4" HIGH CLOSED TOP STEEL ENCLOSURE WELDED TO OUTER TANK		
Υ _Υ	В	18"Ø TIGHT BOLT MANWAY W/ 1/8" NEO-CORK GASKET MATERIAL.	G	10" FFSO 150# FLANGE - PRIMARY EMERGENCY VENT USE		
	С	4" FITTING	Н	8" FNPT FITTING		
	D	2" INTERNAL INTERSTITIAL MONITOR PIPE	J	10" SCH 40 PIPE		
	E	3" x 3" PLATE w/ 1/2"ø (MIN.) HOLE ON CENTER (GROUNDING LUG—ONE REQ'D)	K	2" FNPT FITTING]	