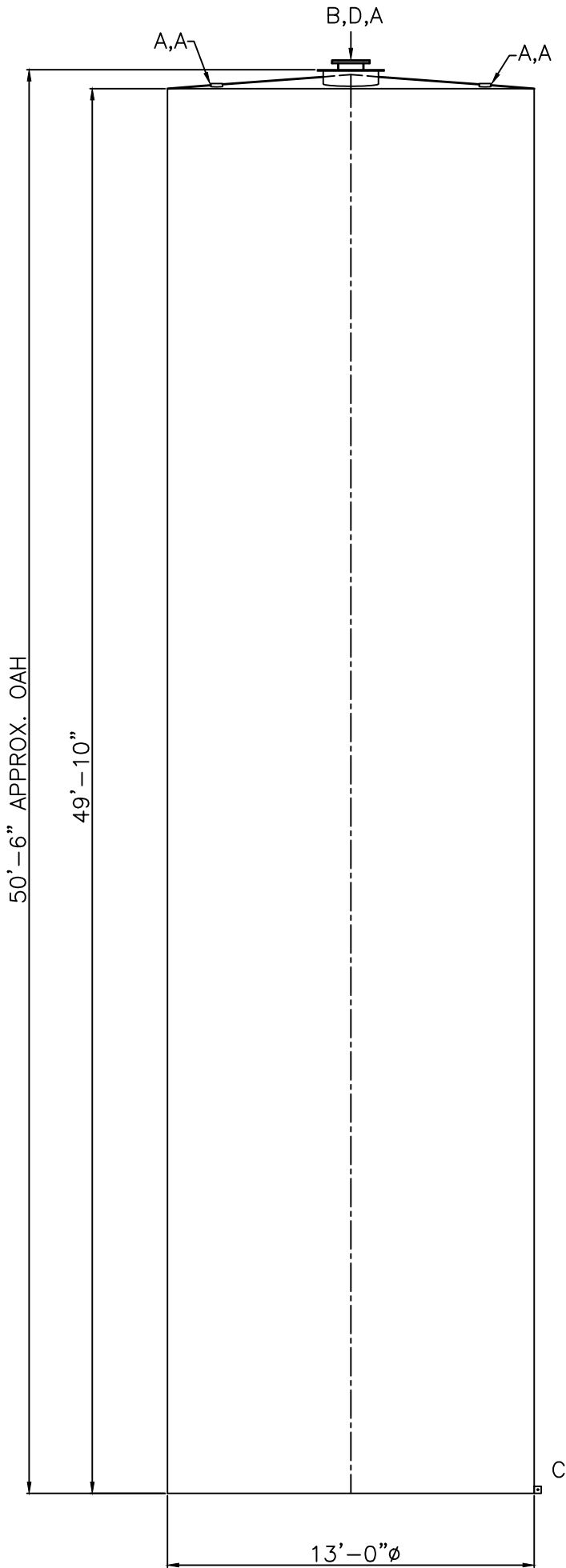
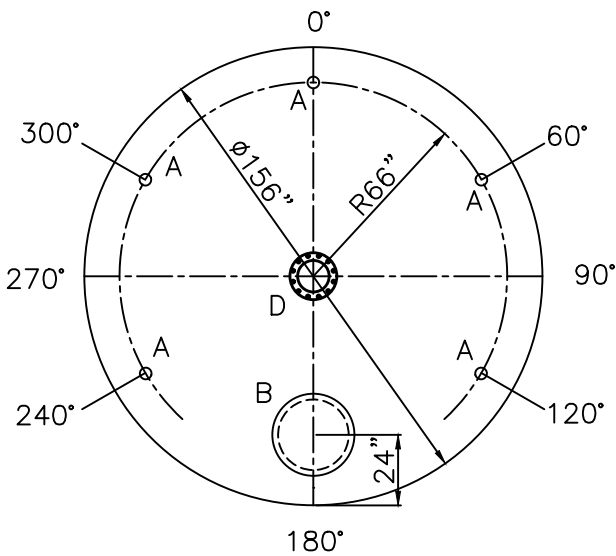


NOTE: ALL RIGHTS RESERVED. THIS DRAWING MUST NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF HIGHLAND TANK®. HIGHLAND TANK® SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE AND LOCATION OF FITTINGS, ACCESSORIES, AND COATINGS SHOWN ON THIS DRAWING.

TOUCH UP OF FINISHED PAINT IS REQUIRED BY INSTALLATION CONTRACTOR. TOUCH UP PAINT SHIPPED WITH TANK.



DESIGN DATA

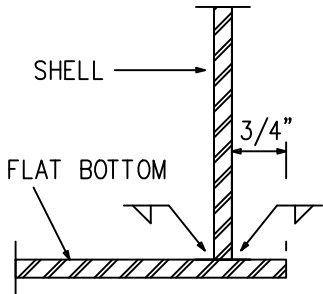
|                                                                                |
|--------------------------------------------------------------------------------|
| CAPACITY – 49,500 GALLONS                                                      |
| TYPE – SINGLE WALL ABOVEGROUND VERTICAL                                        |
| NO. REQ. – –                                                                   |
| OPERATING PRESSURE – ATMOSPHERIC                                               |
| SPECIFIC GRAVITY = 1.0                                                         |
| TANK MATERIAL – MILD CARBON STEEL                                              |
| THICKNESS – SHALLOW CONED TOP HEAD 7GA.<br>SHELL 1/4"<br>FLAT BOTTOM HEAD 1/4" |
| CONSTRUCTION – LAP WELD ALL EXTERIOR SEAMS                                     |
| TANK TEST – 2 PSIG<br>–                                                        |
| INT. FINISH – NONE<br>–                                                        |
| EXT. FINISH – SHOP PRIMER<br>–                                                 |
| LABEL – U.L. 142                                                               |

LEGEND

|   |                                                           |
|---|-----------------------------------------------------------|
| A | 4" FITTING                                                |
| B | 24"Ø TIGHT BOLT MANWAY w/ 1/8" FIBREFLEX GASKET MATERIAL. |
| C | GROUNDING LUG WITH 5/8" HOLE                              |
| D | 10" FFSO 150# FLANGE – PRIMARY EMERGENCY VENT             |
| E | –                                                         |
| F |                                                           |

NOTES

1. SEE PLAN VIEW FOR TRUE ORIENTATION AND LOCATION OF FITTING
2. LIFTING LUGS FOR UNLOADING UNIT & STANDING UNIT UPRIGHT TO BE PLACED AS NEEDED BY FABRICATION SHOP
3. A 3x3x1/4" STEEL GROUNDING LUG WITH A 5/8"Ø HOLE IN CENTER TO BE PLACED ON SHELL AT BOTTOM OF TANK IN LINE WITH LIFTING LUGS



BOTTOM JOINT DETAIL

|                                     |       |                      |                           |           |  |
|-------------------------------------|-------|----------------------|---------------------------|-----------|--|
| △                                   |       |                      |                           |           |  |
|                                     |       | <b>Highland Tank</b> |                           |           |  |
| UNLESS NOTED, TOLERANCES ARE +/- 1" |       |                      |                           |           |  |
| 49,500 GAL 156"Ø SW VERTICAL TANK   |       |                      |                           |           |  |
| CUSTOMER:                           |       |                      |                           |           |  |
| PROJECT:                            |       |                      |                           |           |  |
| QUOTE NO:                           |       |                      |                           | CHK'D BY: |  |
| SCALE:<br>1/4"=1'-0"                | DATE: | DWG. BY:             | DWG. NO.:<br>49500AVSW156 |           |  |