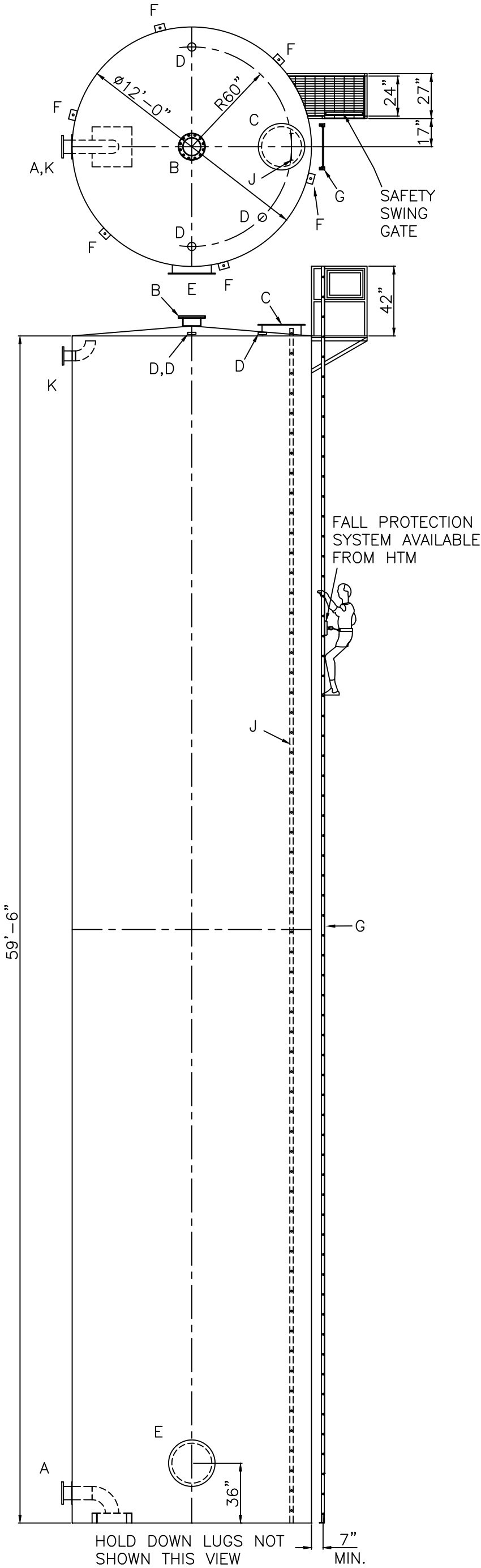


NOTE: ALL RIGHTS RESERVED. THIS DRAWING MUST NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF HIGHLAND TANK®. HIGHLAND TANK® SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE AND LOCATION OF FITTINGS, ACCESSORIES, AND COATINGS SHOWN ON THIS DRAWING.

TOUCH UP OF FINISHED PAINT IS REQUIRED BY INSTALLATION CONTRACTOR. TOUCH UP PAINT SHIPPED WITH TANK.

- NOTES
- SEE PLAN VIEW FOR TRUE ORIENTATION AND LOCATION OF FITTING
  - LIFTING LUGS FOR UNLOADING UNIT & STANDING UNIT UPRIGHT TO BE PLACED AS NEEDED BY FABRICATION SHOP
  - A 3x3x1/4" STEEL GROUNDING LUG WITH A 5/8"Ø HOLE IN CENTER TO BE PLACED ON SHELL AT BOTTOM OF TANK IN LINE WITH LIFTING LUGS



DESIGN DATA	
CAPACITY – 50,000 GALLONS	
TYPE – SINGLE WALL ABOVEGROUND VERTICAL	
NO. REQ. – 3	
OPERATING PRESSURE – ATMOSPHERIC	
SPECIFIC GRAVITY = 1.0	
TANK MATERIAL – MILD CARBON STEEL	
THICKNESS – SHALLOW CONED TOP HEAD 7GA. SHELL 1/4" FLAT BOTTOM HEAD 1/4"	
CONSTRUCTION – LAP WELD INSIDE & OUTSIDE	
TANK TEST – 2 PSIG –	
INT. FINISH – SSPC SP10 BLAST, HighDRO®-LINER PLUS FOR NFPA 22 APPLICATIONS	
EXT. FINISH – SSPC SP6 BLAST, URETHANE PAINT OR OTHER TO BE SPECIFIED.	
LABEL – NONE	
LEGEND	
A	FLANGE WITH INTERNAL VORTEX BREAKER PER NFPA 22
B	FLANGE – VENT
C	24" X 1/4" PLATE TIGHT BOLT MANWAY WITH 1/8" THICK NEO-CORK GASKET
D	4" FNPT CONNECTION
E	24" CLOSE BOLT MANWAY WITH 1/8" THICK NEO-CORK GASKET
F	HOLD DOWN LUG – QTY VARIES PER TANK
G	STD HTM EXTERNAL LADDER – PAINTED SAFETY YELLOW AND SHIPPED LOOSE FOR INSTALLATION ON SITE BY OTHERS
H	–
J	STD HTM INTERNAL LADDER
K	FLANGE WITH INTERNALS SHOWN – OVERFLOW
NOTES	
1. SEE PLAN VIEW FOR TRUE ORIENTATION AND LOCATION OF FITTING	
2. LIFTING LUGS FOR UNLOADING UNIT & STANDING UNIT UPRIGHT TO BE PLACED AS NEEDED BY FABRICATION SHOP	
3. A 3x3x1/4" STEEL GROUNDING LUG WITH A 5/8"Ø HOLE IN CENTER TO BE PLACED ON SHELL AT BOTTOM OF TANK IN LINE WITH LIFTING LUGS	

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		<b>Highland Tank</b>			
UNLESS NOTED, TOLERANCES ARE +/- 1"					
HighDRO® WATER STORAGE TANK					
50,000 GAL 12'Ø AV FIRE PROTECTION TANK					
CUSTOMER:					
PROJECT:					
QUOTE NO:				CHK'D BY:	
SCALE: 3/16"=1'-0"		DATE:		DWG. BY:	
				DWG. NO: 50000AVSWHDFPT144	