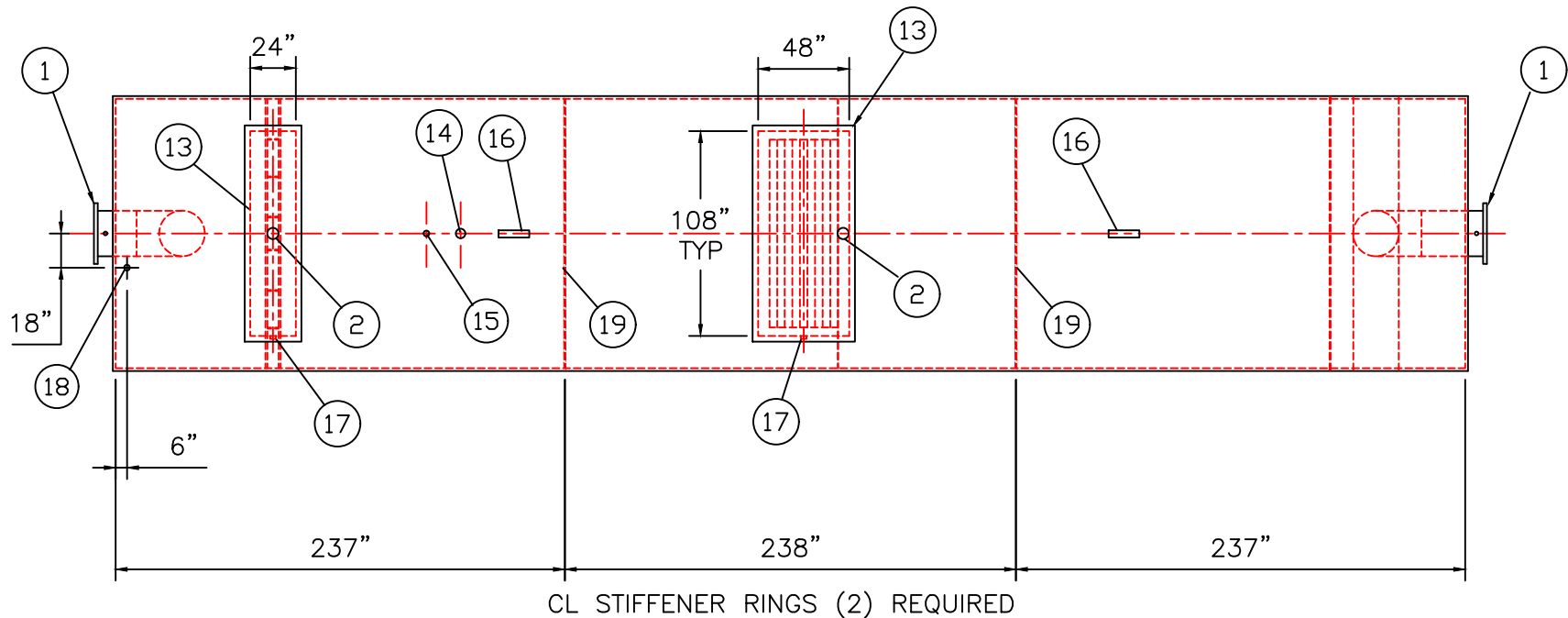


GENERAL SPECIFICATIONS
NO. REQ'D: (1)
CAPACITY: 50000 GALLONS
TYPE: HTC-EZ, HIGHGUARD, DW TYPE I 360
MATERIAL: MILD CARBON STEEL
FLOW RATE: 5000 GPM
GAUGE: BASED ON 60" MAX BURIAL
SHELL- 3/8" INNER 7 GA. OUTER
HEADS- 3/8" 1/4"
SURFACE PREP:
SSPC NO.6 BLAST ALL EXTERIOR SURFACES
SSPC NO.10 BLAST ALL INTERIOR SURFACES
COATING: MATERIAL THICKNESS
EXTERIOR- HIGHGUARD (75 MILS)
INTERIOR- CHEMLINE 4200 PW (15 MILS)
CONSTRUCTION :
LAP FIT & WELD ALL EXTERIOR SEAMS
OPERATING PRESSURE : ATMOSPHERIC

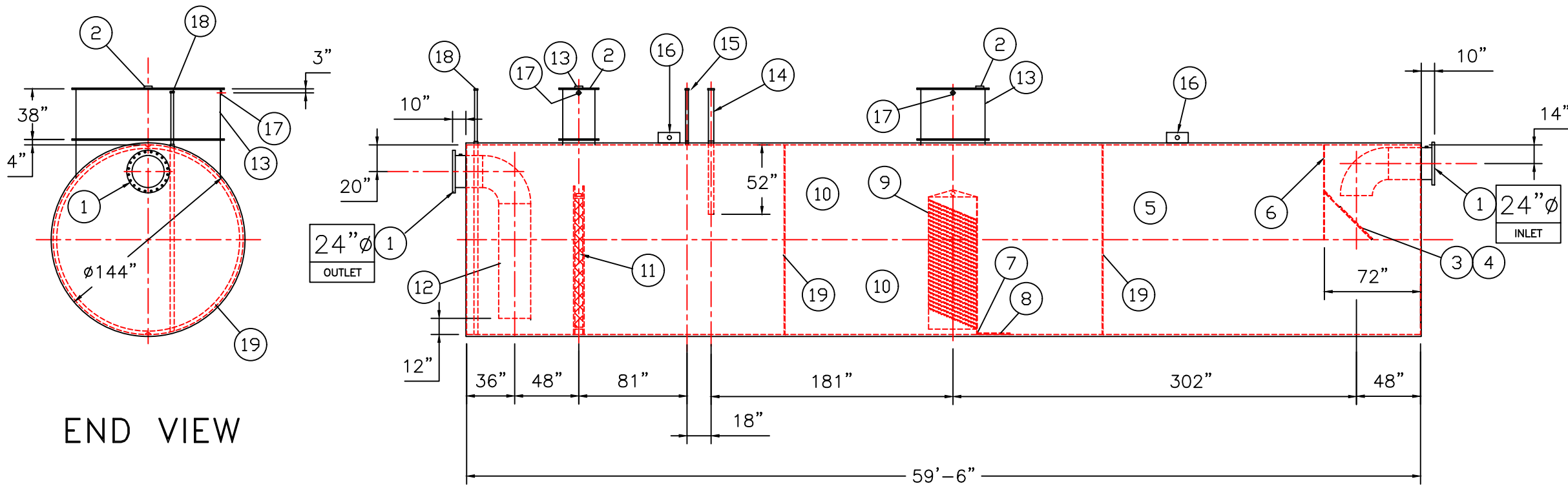


PLAN

- PROVIDED EQUIPMENT**
- 150# R.F.S.O. FLANGE W/ 2" FNPT FOR VENT
 - 4"Ø FNPT FOR GAUGE WITH PLUG
 - VELOCITY HEAD DIFFUSION BAFFLE
 - WEAR PLATE
 - SEDIMENT CHAMBER
 - UNDERFLOW BAFFLE
 - SLUDGE BAFFLE
 - STRIKER PLATES
 - REMOVABLE PARALLEL CORRUGATED PLATE COALESCER. CORELLA PVC PLATES (3" PLATE SPACING)
 - OIL/WATER SEPARATOR CHAMBER
 - 6" THICK PETROSCREEN COALESCER MATERIAL INSTALLED W/ PULL ROD SHIPPED LOOSE
 - STEEL OUTLET DOWNCOMER
 - RECTANGULAR MANWAY WITH BOLT ON EXTENSION SHIPPED LOOSE
 - 4"Ø FNPT FOR OIL PUMP-OUT WITH INTERNAL PVC PIPE INSTALLED & RISER PIPE SHIPPED LOOSE
 - 2"Ø FNPT FOR LEVEL SENSOR WITH RISER PIPE SHIPPED LOOSE
 - LIFTING LUG
 - 2"Ø FNPT FOR VENT
 - 2"Ø FNPT FOR LEAK SENSOR WITH RISER PIPE SHIPPED LOOSE
 - 4"x1/2" STIFFENERS WITH FLOW THRU HOLES TOP AND BOTTOM

- ANCILLARY PROVIDED EQUIPMENT**
- (1) 48"x108" CLOSED CELL FOAM MANWAY GASKET
 - (1) 48"x108" RUBBER RIBBON MANWAY GASKET
 - (2) SETS OF NUTS/BOLTS/WASHERS FOR 48"x108" MANWAY
 - (1) 24"x108" CLOSED CELL FOAM MANWAY GASKET
 - (1) 24"x108" RUBBER RIBBON MANWAY GASKET
 - (2) SETS OF NUTS/BOLTS/WASHERS FOR 24"x108" MANWAY

- NOTES**
- POLYURETHANE HIGHGUARD TANK IS NOT APPROVED FOR THE STORAGE OF HEATED PRODUCTS
 - ALL VENT PIPING BY INSTALLER
 - 15000 VOLT SPARK TEST PROVIDED AT FACTORY



ELEVATION

NOTE :
ALL RIGHTS RESERVED. THIS DRAWING OR ANY PART THEREOF MUST NOT BE REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF HIGHLAND TANK.
HIGHLAND TANK SHALL BE RESPONSIBLE ONLY FOR ITEMS INDICATED ON THIS FABRICATION DRAWING UNLESS OTHERWISE NOTED. CUSTOMER IS RESPONSIBLE FOR VERIFYING CORRECTNESS OF SIZE / LOCATION OF FITTINGS , ACCESSORIES & COATINGS SHOWN ON THIS DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE + OR - 1"

SCALE: 1/8"=1'-0" DATE: DWG. BY: DWG. NO.: 50000HGDWHTCEZ

REVISIONS

 **Highland Tank**

U.S. Patent #4,722,800 Canadian Patent # 1,296,263

50000 GALLON OIL WATER SEPARATOR
HTC-EZ, HIGHGUARD, DW TYPE I 360

CUSTOMER:

PROJECT:

QUOTE NO:

CHK'D BY: