



## Packaging, Storage & Shelf Life

CHEMLINER 4000 is supplied in 5-gallon kits: 4-gal. Part A, 1-gal. Part B.

Keep containers tightly sealed until ready for use. Store material at temperatures between 50-80° F (10-27°C) in a dry well ventilated area.

Do not store near ignition source. Ensure that material does not freeze. Material has a minimum shelf life of 24 months after the date of manufacture if properly stored.

## Safety Precautions

CHEMLINER 4000 IS FOR INDUSTRIAL USE ONLY.

Avoid contact with eyes, and skin; do not inhale or ingest. When working with this material wear goggles, rubber gloves and a respirator.

When spraying in a confined area, also wear a fresh air hood and make provision for forced ventilation. Refer to MSDS regarding individual components.

## Application Guidelines

Consult with a CHEMLINE Representative for detailed application instructions.

For best results, **the substrate must be dry and free from dust, oil and grease.** The substrate surface temperature should be a minimum of 5° F above the dew point of ambient air. Abrasive blast substrate surface using steel grit or sand. **Steel surfaces should be cleaned to White Metal Blast with a minimum angular profile of 2.0 mils.**

Combine Part A and Part B in a ratio of 4:1 by volume (4-gal Part A to 1-gal Part B).

**IMPORTANT: Be sure to mix 4:1 by volume or this product will not cure properly.**

Then power agitate mixture for 5 minutes. Material may be used immediately. Thinning is usually not required but may be done with MEK or Xylol. This product must be applied using a minimum of two (2) coats.

**You must wait a minimum of 12 hours between coats.**

CHEM-LINER 4000 is applied using a brush, roller or spray application equipment. Best results have been obtained using a 30:1 (or higher) single component airless spray pump, a .017 spray tip and fluid pressures ranging from 2200-3000 psi (airless). Filters 60-100 mesh. Apply in an even, uniform manner making sure recesses and edges are thoroughly coated. It is recommended that a 'stripe' coat be first applied to weld seams and edges to ensure good coverage. Flush pump thoroughly immediately after use with MEK or Xylol.

## Warranty

CHEMLINE warrants this product to be free of defects in material and workmanship. CHEMLINE's sole obligation and Buyer's exclusive remedy in connection with the products shall be limited, at CHEMLINE's option, to either replace the products not conforming to this Warranty or credit to Buyer's account in the invoiced amount of the nonconforming products.

Any claim under this Warranty must be made by the Buyer to CHEMLINE in writing within (5) days of Buyer's discovery of the claimed defect, but in no event later than the

expiration of the applicable shelf life, or one year from the delivery date, whichever is earlier. Buyer's failure to notify CHEMLINE of such nonconformance as required herein shall bar Buyer from recovery under this Warranty.

CHEMLINE makes no other warranties whether express, implied, or statutory, such as warranties of merchantability or fitness for a particular purpose, shall apply. In no event shall CHEMLINE be liable for consequential or incidental damages.

Any recommendations or suggestion relating to the use of the products made by CHEMLINE, whether in its technical literature, or in response to specific inquiry, or otherwise, is based on data believed to be reliable; however, the products and information are intended for use by buyers having requisite skill and know-how in the industry, and therefore it is for Buyer to satisfy itself of the suitability of the products for its own particular use and it shall be deemed that Buyer has done so, at its sole discretion and risk. Variation in environment, changes in procedures of use, or extrapolation of data may cause unsatisfactory results.

## Limitation of Liability

CHEMLINE and Highland Tank's liability on any claim of any kind, including claims based

upon negligence or strict liability, for any loss or damage arising out of, connected with, or resulting from the use of the products, shall in no case exceed the purchase price

allocable to the products or part thereof which give rise to the claim. In no event shall CHEMLINE or Highland Tank be liable for consequential or incidental damages.



# Highland Tank®

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